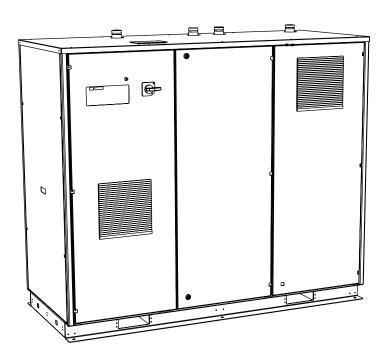


# **30RW - 30RWA**PRO-DIALOG PLUS Control

RODIALOG









# **Operation and maintenance instructions**



Quality and Environment Management Systems Approval

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# **GENERAL LEGEND**

Each of the following drawings is replaced in the whole document by the corresponding explanation:

( Up arrow

Return key

Start/stop button

DELTA T. Example: temperature difference between entering and leaving heat exchanger temperatures

c – means character is flashing

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#### 1 - SAFETY CONSIDERATIONS

#### 1.1 - General

Installation, start-up and servicing of equipment can be hazardous if certain factors particular to the installation are not considered: operating pressures, presence of electrical components and voltages and the installation site (elevated plinths and built-up up structures). Only properly qualified installation engineers and highly qualified installers and technicians, fully trained for the product, are authorised to install and start-up the equipment safely. During all servicing operations all instructions and recommendations which appear in the installation and service instructions for the product, as well as on tags and labels fixed to the equipment and components and accompanying parts supplied separately, must be read, understood and followed.

- Apply all standard safety codes and practices.
- Wear safety glasses and gloves.
- Use the proper tools to move heavy objects. Move units carefully and set them down gently.

#### 1.2 - Avoid electrocution

Only personnel qualified in accordance with IEC (International Electrotechnical Commission) recommendations may be permitted access to electrical components. It is particularly recommended that all sources of electricity to the unit be shut off before any work is begun. Shut off the main power supply at the main circuit breaker or isolator.

IMPORTANT: This equipment uses and emits electromagnetic signals. Tests have shown that the equipment conforms to all applicable codes with respect to electromagnetic compatibility.

RISK OF ELECTROCUTION: Even when the main circuit breaker or isolator is switched off, certain circuits may still be energised, since they may be connected to a separate power source.

RISK OF BURNS: Electrical currents cause components to get hot either temporarily or permanently. Handle power cable, electrical cables and conduits, terminal box covers and motor frames with great care.

#### 2 - GENERAL DESCRIPTION

#### 2.1 - General

Pro-Dialog is a system for controlling single or dual-circuit 30RW water-cooled liquid chillers (cooling only and heat pump units) or 30RWA units with remote condenser. Pro-Dialog controls compressor start-up needed to maintain the desired heat exchanger entering or leaving temperature. Safety devices are constantly monitored by Pro-Dialog to ensure their safe operation. Pro-Dialog also gives access to a Quick Test program covering all inputs and outputs.

All Pro-Dialog Plus controls can work in accordance with three independent modes:

- Local mode: the machine is controlled by commands from the user interface.
- Remote mode: the machine is controlled by remote contacts (volt-free contacts).
- CCN mode: the machine is controlled by commands from the Carrier Comfort Network (CCN). In this case, a data communication cable is used to connect the unit to the CCN communication bus.

The operating mode must be chosen with the Start/Stop button described in section 4.2.1. When the Pro-Dialog Plus system operates autonomously (Local or Remote mode) it retains all of its own control capabilities but does not offer any of the features of the CCN network.

#### 2.2 - Abbreviations used

In this manual, the refrigeration circuits are called circuit A and circuit B. The compressors in circuit A are labelled A1 and A2. Those in circuit B are B1 and B2.

# The following abbreviations are used frequently:

CCN: Carrier Comfort Network
CCn: Operating type: CCN
LED: Light Emitting Diode
LOFF: Operating type: Local Off

L-On: Operating type: Local On mode

L-Sc : Operating type: Local On following a time schedule

schedule

MASt: Operating type: master unit (master/slave

assembly)

rEM : Operating type: by remote contacts SCT : Saturated Condensing Temperature

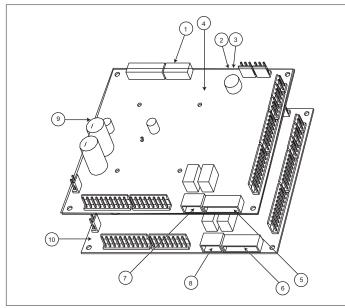
SIO : Sensor Bus (internal communication bus linking the basic board to the slave boards)

SST : Saturated Suction Temperature TXV : Thermal Expansion Valve

#### 3 - HARDWARE DESCRIPTION

#### 3.1 - General

Figure 1 - Control board



# Legend

- 1 CCN connector
- 2 Red LED, status of the board
- 3 Green LED, communication bus SIO
- 4 Orange LED, communication bus CCN
- 5 Remote master board customer control connection contacts
- 6 Remote slave board customer control connection contacts
- 7 Master board customer connection relay outputs
- 8 Slave board customer connection relay outputs
- 9 Master NRCP basic board
- 10 Slave NRCP basic board

The control system consists of an NRCP-BASE board for single-circuit units and two NRCP-BASE boards (a master and a slave board) for dual-circuit units. Drycooler or remote air-cooled condenser control is possible with an additional PD-AUX1 board. All boards communicate via an internal SIO bus. The NRCP-BASE boards continuously manage the information received from the various pressure and temperature probes. The NRCP-BASE master board incorporates the program that controls the unit.

The user interface consists of two display blocks with up to 26 LEDs and 16 buttons (according to unit type). It is connected to the main board and gives access to a full array of control parameters.

#### 3.2 - Electrical supply to boards

All boards are supplied from a common 24 V a.c. supply referred to earth.

CAUTION: Maintain the correct polarity when connecting the power supply to the boards, otherwise the boards may be damaged.

In the event of a power supply interrupt, the unit restarts automatically without the need for an external command. However, any faults active when the supply is interrupted are saved and may in certain cases prevent a circuit or unit from restarting.

# 3.3 - Light emitting diodes on boards

All boards continuously check and indicate the proper operation of their electronic circuits. A light emitting diode (LED) lights on each board when it is operating properly.

- The red LED flashing for a 2 second period on the NRCP-BASE board indicates correct operation. A different rate indicates a board or a software failure.
- On dual-circuit units or units equipped with optional board, the green LED flashes continuously on all boards to show that the board is communicating correctly over its internal bus. If the LED is not flashing, this indicates a SIO bus wiring problem.
- On the master board, the orange LED flashes to show when all communication is via the CCN bus.

#### 3.4 - The sensors

#### **Pressure sensors**

Two types of electronic sensors (low and high pressure) are used to measure the suction and discharge pressure in each circuit.

#### **Thermistors**

The evaporator and condenser (option) water sensors are installed in the entering and leaving side. An optional water system temperature sensor can be used for master/slave assembly control (in the case of leaving water control).

For certain options an outdoor temperature sensor or drycooler water temperature sensor is available.

# 3.5 - The controls

# **Evaporator pump**

The controller can regulate one or two evaporator pumps and takes care of the automatic changeover between pumps.

# **Condenser pump**

The controller can regulate one or two condenser pumps (fixed or variable speed) and takes care of the automatic changeover between pumps.

# **Evaporator heater**

It protects the evaporator (and the pipe heater for units without pump) against freezing if the unit is off.

# **Boiler**

This relay output authorises start/stop of a boiler.

#### 3.6 - Connections at the user's terminal block

# 3.6.1 - General description

The contacts below are available at the user's terminal block on the NRCP-BASE board (see figure 1). Some of them can only be used if the unit operates in remote operating type (rEM). The following table summarises the connections at the user's terminal block.

Single-circuit units						
Description	Connector/ channel	Terminal	Board	Remarks	Remarks	
Alarm relay output	J3 / CH24	30 - 31	NRCP-BASE	Indicates alarms	Volt-free contact 24 V a.c. 48 V d.c. max,	
Boiler relay output	J3 / CH25	37 - 38	NRCP-BASE	Boiler start/stop control output. See section 5.13.	20 V a.c. or min. 20 V d.c., 3 A max, 80 mA min, external power supply.	
					Connector: 4 pin WAGO 734-104 pitch 3.5; one per board needed.	
Contact 1: Start/stop	J4 / CH8	32 - 33	NRCP-BASE	The contacts are used for unit start/stop and heat/ cool control. They are only taken into account if the	24 V a.c., 20 mA	
Contact 2: Heat/cool or heat reclaim selection	J4 / CH9	63 - 64	NRCP-BASE	unit is under remote operation control (rEM).	Connector: 8 pin WAGO 734-168, pitch 3.5	
Contact 3: Demand limit selection or setpoint selection	J4/CH10	73 - 74	NRCP-BASE	Depending on the configuration, this dry contact can be used for remote setpoint selection or demand limit selection (see sections 4.3.11.3 and 3.6.2).  The remote setpoint selection contact is only taken into account if the unit is in remote control operating type.  The remote demand limit selection contact is active whatever the operating type of the unit.		
User safety loop input	J4 / CH11 a	34 - 35	NRCP-BASE	This contact is mounted in series with the water flow control contact. It can be used for any customer safety loop that requires that the unit is stopped, if it is open. If it is unused this contact must be bridged.		
Connection to CCN	J12	1-2-3	NRCP-BASE	A RS-485 bus is used for connection to the CCN Pin 1: signal + - Pin 2: ground - Pin 3: signal -	Connector: 3 pin WAGO 231-303, pitch 5.08	

Dual-circuit units	1				
Description	Connector/channel	Terminal	Board	Remarks	Remarks
Alarm relay output circuit A	J3 / CH24	30A - 31A	Master NRCP-BASE	Indicates alarms, circuit A	Volt-free contact 24 V a.c. 48
Alarm relay output circuit B	J3 / CH24	30B - 31B	Slave NRCP-BASE	Indicates alarms, circuit B	V d.c. max, 20 V a.c. or min.
Boiler relay output	J3 / CH25	37 - 38	Master NRCP-BASE	Boiler start/stop control output. See section 5.13.	20 V d.c., 3 A max, 80 mA min, external power supply.
					Connector: 4 pin WAGO 734-104 pitch 3.5. One per board needed.
Contact 1: start/stop	J4 / CH8	32 - 33	Master NRCP-BASE	The contacts are used for unit start/stop and heat/	24 V a.c., 20 mA
Contact 2: heat/cool or	J4 / CH9	63 - 64	Master NRCP-BASE	cool control. They are only taken into account if	
heat reclaim selection				the unit is under remote operation control (rEM).	Connector: 8 pin WAGO 734-168, pitch 3.5
Contact 3: demand limit selection	J4 / CH10	73 - 74	Master NRCP-BASE	These dry contacts are used for demand limit selection. See description of these contacts in	
Contact 4: demand limit selection	J4 / CH10	75 - 76	Slave NRCP-BASE	section 3.6.2.  The remote demand limit selection contact is active whatever the operating type of the unit.	
Contact 5: setpoint selection	J4 / CH8	65 - 66	Slave NRCP-BASE	These dry contacts are used for setpoint selection. They are only taken into account if the	
Control contact 6: setpoint selection	J4 / CH9	67 - 68	Slave NRCP-BASE	unit is in remote control operating type (rEM). See the description of these contacts in sections 3.6.4.	
User safety loop input	J4 / CH11a	34 - 35	Master NRCP-BASE	This contact is mounted in series with the water flow control contact. It can be used for any customer safety loop that requires that the unit is stopped, if it is open. If it is unused this contact must be bridged.	
Connection to CCN	J4 / CH12	1-2-3	Master NRCP-BASE	A RS-485 bus is used for connection to the CCN Pin 1: signal + - Pin 2: ground - Pin 3: signal -	Connector: 3 pin WAGO 231-303, pitch 5.08

# 3.6.2 - Demand limit or setpoint volt-free contact for single-circuit units

On single-circuit units contact 3 determines the selection of demand limit or setpoint, based on the configuration (see User Configuration 1 menu).

	Demand limit selection		Setpoint selection	
	100% (no I	imit) Limit 1	Setpoint 1	Setpoint 2
Contact 3	Open	Closed	Open	Closed

# 3.6.3 - Demand limit volt-free contact for dual-circuit units

On dual-circuit units the operation of the demand limit selection contacts is multiplexed. The demand limit setpoints are adjustable in the setpoint menu (see section 4.3.8).

	100% (no limit)	Limit 1	Limit 2	Limit 3	
Contact 3	Open	Closed	Open	Closed	
Contact 4	Open	Open	Closed	Closed	

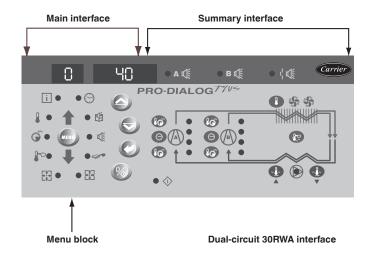
# 3.6.4 - Water setpoint selection volt-free contact with multiplexing for dual-circuit units

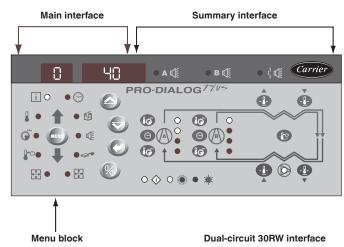
On dual-circuit units the operation of the cold water or hot water setpoint selection contacts is multiplexed. The setpoints are adjustable in the setpoint menu (see section 4.3.8). Auto means that the active setpoint is determined by the setpoint schedule (see section 5.6.1).

Setpoint 1			
Corponit	Setpoint 2	Setpoint 3	Auto
Open	Open	Closed	Closed
Open	Closed	Open	Closed
Setpoint 1	Setpoint 2	Setpoint 3	Auto
Open	Open	Closed	Closed
Open	Closed	Open	Closed
	Open Open Setpoint 1 Open	Open         Open           Open         Closed           Setpoint 1         Setpoint 2           Open         Open	Open         Open         Closed           Open         Closed         Open           Setpoint 1         Setpoint 2         Setpoint 3           Open         Open         Closed

#### 4 - SETTING UP PRO-DIALOG PLUS CONTROL

# 4.1 - Local interface general features





The local interface enables a number of operating parameters to be displayed and modified.

The interface consists of two distinct parts: the main interface (left-hand section) and the summary interface (right-hand section).

# **Main interface**

It gives access to all Pro-Dialog Plus data and operating functions. It consists of:

- A two-digit display showing the number of the item selected.
- A four-digit display showing the contents of the item selected.
- LEDs and buttons for unit start/stop, menu selection, menu item selection and value adjustment.

Main inte	erface							
Button	Name	Description	on					
MENU	Menu	Permits the	Permits the selection of a main menu. Each main menu is represented by an icon. The icon is lit if active.					
	Up arrow		ermits scrolling through the menu items (in the two-digit display). If the modification mode is active this button authorises increase of the alue of any parameter.					
$\overline{(\bigotimes)}$	Down arrow		crolling through the menu items (in the two-digit display). If the modification mode is active this button authorises decrease of the ny parameter.					
$\bigcirc$	Enter	Gives acco	ess to the modification mode, validates a modification or displays expanded item description.					
<b>%</b>	Start/stop	Authorises	s start or stop of the chiller in local mode or modification of its operating type.					
Main inte	erface menu LED's	;						
LED	Name		Description					
°	INFORMATION menu		Displays the general operating parameters for the unit.					
	TEMPERATURES menu		Displays the unit operating temperatures.					
kPa kPa	PRESSURES me	enu	Displays the unit operating pressures.					
F	SETPOINTS menu		Displays the unit setpoints and enables them to be modified.					
	INPUTS menu		Displays the status of the unit digital and analogue inputs.					
	OUTPUTS/TESTS menu		OUTPUTS/TESTS menu		Displays the status of the unit outputs and enables them to be tested.			
	CONFIGURATIONS menu		Displays the unit configuration and enables it to be modified.					
	ALARMS menu		Displays active alarms.					
	ALARMS HISTOI	RY menu	Displays the history of the alarms.					
	OPERATING LO	G menu	Displays the operating times and number of starts for the unit and the compressors.					

The summary interface (right hand section) includes a mimic diagram of the unit, together with push-buttons and LEDs. It gives quick access to the main operating parameters of the unit.

Summa	ary interface LED's
LED	Indication when lit
$\bigcirc$	Green LED: The unit is authorised to start or is already running
A⊈	Red LED: - Lit: circuit A or unit shut down by alarm - Flashing: circuit A or unit running with alarm present
ВЩ	Red LED: - Lit: circuit B or unit shut down by alarm - Flashing: circuit B or unit running with alarm present
ı¦	Red LED: Water flow switch default or user safety lock open.
	<b>Green LED:</b> The evaporator pump is running.
0	Yellow LEDs: From top to bottom - start/stop status of compressor A1 and A2 or B1 and B2. Flashing LED indicates that the circuit is in the appropriate protection mode (A or B).
	Green LED: The unit operates in heating mode.
*	Green LED: The unit operates in cooling mode.
	ary interface push buttons
Button	Display
- <u>J</u> -	Blue button: evaporator entering or leaving water temperature in °C Red button: condenser entering or leaving water temperature in °C Gray button: outdoor air temperature in °C
	Control point (setpoint + reset) in °C
	Press 1: circuit A/B discharge pressure in kPa

# 4.2 - Unit start/stop control

#### 4.2.1 - Description

Ø

The unit start/stop can be controlled by one of the following methods:

Press 2: circuit A/B saturated condensing temperature in °C

Press 1: compressor A1/B1 operating hours in h/10 or h/100

Press 2: compressor A2/B2 operating hours in h/10 or h/100

Press 2: circuit A/B saturated suction temperature in °C

Press 1: circuit A/B suction pressure in kPa

- Locally on the actual unit (Local control type)
- By remote control with the aid of user contacts (remote control type)
- By CCN control with the aid of the CCN (CCN control type)

The main interface includes a Start/Stop button which can be used to stop or start the unit in the local operating type or to select the remote or CCN operating type.

The available operating types are described in the following table.

# The following operating types can be selected using the Start/Stop button:

Operation	ng types
4-digit display	Description
LOFF	Local Off. The unit is halted in local mode.
L-On	Local On. The unit is in local control mode and is authorised to start.
L-Sc*	Local On - timer control. The unit is in local control mode. It is authorised to start if the period is occupied. If the timer program for unit operation is unoccupied, the unit remains shut down until the period becomes occupied. This is displayed if the unit is equipped with an optional CCN/clock board. See section 3.1.
CCN*	<b>CCN.</b> The unit is controlled by CCN commands. This is displayed if the unit is equipped with an optional CCN clock board. See section 3.1.
rEM*	Remote. The unit is controlled by remote control contacts.
MAST*	Master Unit. The unit runs as a master in a two unit lead/lag arrangement. This is displayed if the unit is configured for master/slave control and if the unit is equipped with an optional CCN clock board. See section 5.11.

#### Legen

Displayed if the configuration requires it.

Section 5.1 gives a more detailed description of the commands to start/stop the unit, analysed by operating type.

# 4.2.2 - Stopping the unit in local mode

The unit can be stopped in local mode at any time by pressing the Start/Stop button.

To stop the unit					
Button	Action	2-digit display	4-digit display		
<b>%</b>	Press the Start/Stop button for less than 4 seconds (one short press is enough).	С	LOFF		
	If the button is released, the unit stops without the need for further action	t	LOFF		

# 4.2.3 - Starting unit and selecting an operating type

The unit can be started in local mode, or unit operating type can be changed at any time using the Start/Stop button. In the example that follows, the unit is stopped (LOFF) and the user wants to start the unit in local mode.

Button	Action	2-digit display	4-digit display
<b>%</b>	Continually press the operating type selection button for more than 4 seconds.	С	LOFF
<u></u>	Hold down the Start/Stop button. The available operating types are displayed one by one until the button is released.	- C -	L-On L-Sc
	Release the Start/Stop button if the operating type you want is displayed (in this example L-On). "C" flashes in the 2-digit display to show that the controller is awaiting confirmation.	- C -	L-On
Ø	Press the Enter button to confirm the operating type selected (in this example: L-On). "t" is displayed in the 2-digit display to indicate the operating type selected. If the Enter button is not pressed soon enough, the controller will cancel the change and continue to use the previous operating type.	t	L-On

#### 4.3 - Menus

#### 4.3.1 - Selecting a menu

The MENU button authorises you to select a menu from the 10 main menus that are available. Each time you press this button one of the 10 LEDs lights up in turn alongside each of the icons representing a main menu. The active menu is the one against which the LED is lit. If a menu is empty then its LED is not lit. To scroll quickly through the menus, hold the MENU button down.

#### 4.3.2 - Selecting a menu item

The up and down Arrow buttons let you scroll through the menu items. Menu item numbers are displayed in the two-digit display. The item number increases or decreases every time you press the up or down Arrow button. The menu items that are not in use or incompatible with the configuration are not displayed. The value or status associated with the active item is displayed in the four-digit display. To scroll quickly through the items, hold the up or down Arrow button down.

The following example shows how to access item 3 in the Pressures menu.

Selecting a menu item			
Operation	Press button	Menu LED	Item number 2-digit display
Press the MENU button until the LED marked PRESSURE lights.	MENU	° ]	0
, and the second	MENU	<b>⊕</b> kPa	0
Press one of the Arrow buttons until the two-digit	$\bigcirc$		1
display shows 3 (item number 3).	$\bigcirc\!$	kPa kPa	2
	$\bigcirc$	•	3

# 4.3.3 - Modifying the value of a parameter/access to a submenu

Press the Enter button for more than 2 seconds to enter the modification mode or to select a sub-menu. This lets you correct the value of an item or select a sub-menu with the aid of the up and down Arrow buttons (if you are authorised to overwrite the item concerned). When modification mode is activated, the LED for the main menu to which the item belongs flashes in menu block. Once the required value is obtained, press the Enter button again to validate the change or to access the sub-menu. The LED for the menu to which the item belongs then stops flashing, indicating that modification mode no longer applies.

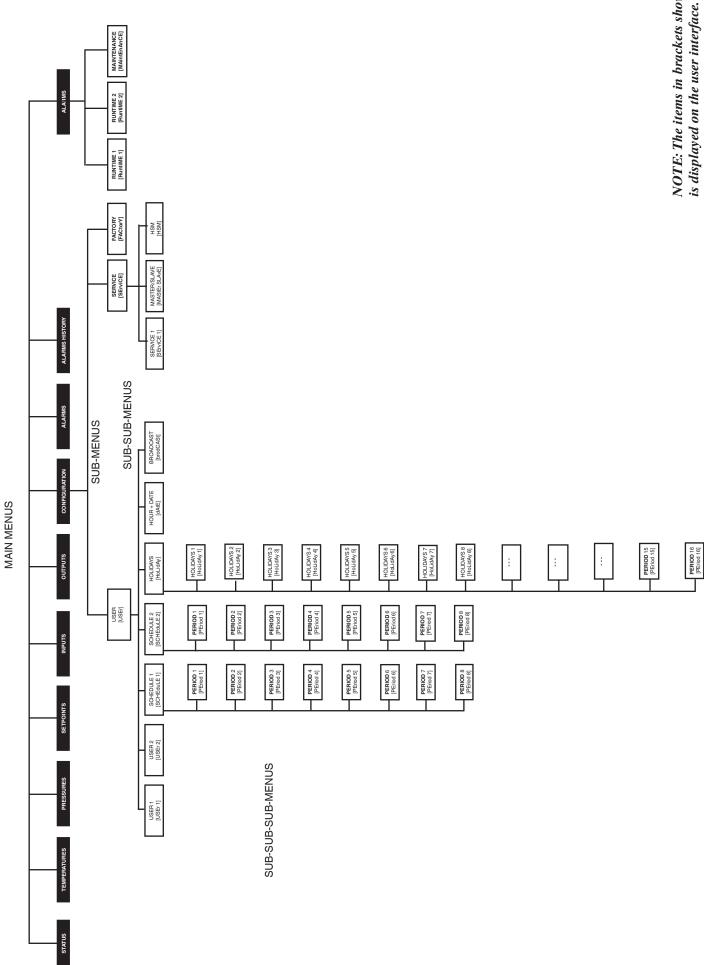
In modification mode, the value to be modified increases or decreases in steps of 0.1 every time you press the Arrow buttons. Holding one of these buttons down increases the rate of increase or decrease.

NOTE: The access to a sub-menu may require entering a password. This is automatically requested. See section 4.3.11.2.

The following example shows how to modify the value of item 1 in the Setpoint menu.

Modifying the value of a parameter	_			
Operation	Press button	Menu LED	Item number 2-digit display	Item value 4-digit display
Hold on the MENU button until the LED for SETPOINT lights.	MENU	°	0	
	MENU		0	
Press one of the Arrow buttons until the two-digit display shows 1 (item number 1- cooling setpoint 2). The value for setpoint 2 is displayed in the four-digit display (6.0°C in this example).	$\bigcirc\!$		1	
	$\bigcirc\!$		1	6.0
Press the Enter button for more than 2 seconds to enable the value associated with item 1 to be modified. The Setpoint menu LED flashes indicating that modification mode is active.		-	1	6.0
Keep pressing the Down Arrow button until the value 5.7 is displayed in the four-digit display. The Setpoint menu LED keeps flashing.	$\bigcirc$		1	5.9
	$\bigcirc$	-16-	1	5.8
	$\bigotimes$	'	1	5.7
Press the Enter button again to validate the change. The new setpoint is 5.7°C. The Setpoint menu LED stops flashing, indicating that modification mode no longer applies.	$\oslash$		1	5.7

**4.3.4 - Expand display**Pressing the Enter button causes a 23 character text expansion to be scrolled across the four-digit display. All user menus provide an expansion of the current displayed parameters. If the expansion is complete the four-digit display reverts to item value. This function can be inhibited through the User Configuration menu.



	<b>→</b>				9	`				<b>→</b>
	<u>о</u> —		KPa KPa	<u>P</u> .				\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
Item	m Status	Temperature	Pressures	Setpoints	Inputs	Outputs	Configuration	Alarms	Alarms history	Runtimes
0	Default display	Evaporator water entering temp.	Discharge pressure   Cooling setpoint 1 circuit A	Cooling setpoint 1	Contact 1: on/off	Compressor status circuit A	SUB-MENU: User Configuration (USEr)	Number of active alarms/resets**	Historic alarm code 1**	SUB-MENU: Runtimes 1
	Mode	Evaporator water leaving temp.	Suction pressure circuit A	Cooling setpoint 2	Contact 2: heating/ cooling or heat reclaim	Compressor status circuit B*	SUB-MENU: Service Configuration (SErviCE)	Active alarm code 1**	Historic alarm code 2**	SUB-MENU: Runtimes 2
2	Chiller occupied/ unoccupied mode*	Condenser water entering temp.	Discharge pressure circuit B*	Heating setpoint 1*	Contact 3: demand limit/setpoint selection				Historic alarm code 3**	SUB-MENU: Maintenance
က	Minutes left	Condenser water leaving temp.	Suction pressure circuit B*	Heating setpoint 2*	Contact 4: demand limit selection*	Fan status, unit without condenser, circuit B*	_	Active alarm code 3**	Historic alarm code 4**	
4	Cooling/heating selection*	Outdoor temperature		Heating setpoint 3*	Contact 5: setpoint selection*	Fan status, drycooler	1	Active alarm code 4**	Historic alarm code 5**	
ις.	Cooling/heating status*	Saturated discharge temperature, circuit A		Setpoint demand limitation 1*	Contact 6: setpoint selection*	Evaporator water pump 1 status*	1	Active alarm code 5**	Historic alarm code 6**	
9	Heat reclaim selection*	Saturated suction temp. circuit A		Setpoint demand limitation 2*	Safety loop status	Evaporator water pump 2 status*	1		Historic alarm code 7**	
_	Heat reclaim status	Saturated discharge temperature circuit B*		Setpoint demand limitation 3*	Evaporator water pump operation contact status*	Condenser water pump 1 status*			Historic alarm code 8**	
ω	Unit capacity in %	Saturated suction temp. circuit B*		Ramp loading*	Condenser water pump operation contact status*	Condenser water pump 2 status*			Historic alarm code 9**	
6	Capacity circuit A in %*	Drycooler leaving water temperature*		Cooling - zero reset threshold*	Fault contact, compressor, circuit A	Speed condenser pump 1*			Historic alarm code 10**	
9	Capacity circuit B in %*	System water temperature*		Cooling - full reset threshold*	Fault contact, compressor, circuit B*	Speed condenser pump 2*	1			
=	Present demand limit in %			Cooling - full reset value*	1	Alarm circuits A and B status	1			
12	Present lag limit in %*			Heating - zero reset threshold*	ı	Boiler status*	1			
5	Setpoint in local control*			Heating - full reset threshold*	1	Speed, fan A in %*	1			
4	Setpoint occu-pied/ unoccupied mode*			Heating - full reset value*	1	Speed, fan B in %*	1			
15						Solenoid valve status	•			
16	Control point Controlled water temperature					User interface test				
eg	Legend * Displayed if the configuration requires it	equires it					Note: The items in k	brackets show wha	Note: The items in brackets show what is displayed on the user interface	e user interfa

Note: The items in brackets show what is displayed on the user interface

# 4.3.5 - Description of the Information menu

	ation menu (3)		
ltem	Format	Units	Description
1			Automatic display mode. It cycles through the following displays:
	±nn.n		1: Controlled water temperature: temperature of the water that the unit tries to maintain at the control point.
			2: Unit operating type
	LOFF		Local Off
	L-On		Local On
	L-Sc		Local On - based on unit clock. Displayed if the CCN/clock board is installed.
	CCn		CCN Control. Displayed if the CCN/clock board is installed.
	rEM		Remote Control
	MASt		Master unit
			3: Unit status
	OFF		Off: Unit is stopped and not authorised to start.
	rEADY		Ready: Unit is authorised to start.
	dELAY		Delay: Unit is in delay at start-up. This delay is active after the unit has been switched on. The delay can be configured in the Use Configuration menu.
	StOPPing		Stopping: Unit is currently stopping.
	running		On: Unit is running or authorised to start.
	triPout		Fault shutdown.
	OvErridE		Limit: The operating conditions do not allow total unit operation.
	0.1		4: Unit occupied/unoccupied status
	OCCUPIEd		Occupied: Unit in occupied mode.
	UNOCCUPIEd		Unoccupied: Unit in unoccupied mode.
	SNOOODFIED		· · · · · · · · · · · · · · · · · · ·
	COO!		5: Heating/cooling operating mode
	COOL		Cooling: Unit operates in cooling mode.
	HEAT		Heating: Unit operates in heating mode.
	BotH		Both: The unit operates in cooling (compressors) and heating (boiler). Only with HSM operation.
			6: Alarm mode
	ALArM		Alarm: Unit is totally stopped because of failure.
	ALErt		Alert: Unit is in failure but not completely stopped.
			7: Master/Slave status
	MAStEr		Master: The master/slave control is active and the unit is the master.
	SLAvE		Slave: The master/slave control is active and the unit is the slave.
[1]	nn		Active mode codes. Each active mode is displayed in turn. This Item is masked when nil. Pressing the enter button when a mode
			code is displayed causes a character text expansion to be scrolled accross the four-digit display. See the description in the following
			table.
[2]			This item indicates the current unit occupied/unoccupied mode. Displayed if the CCN/clock board is installed.
· [-]	occu		Occupied
	unoc		Unoccupied
	Forc		The value is displayed in turn with 'Forc' when the unit is in CCN control and if this variable if forced through CCN.
3	nn.n	minutes	Start-up delay. This item indicates the minutes left before the unit can be started. This delay at start-up is always active after the unit
			has been switched on. The delay can be configured in the User Configuration 1 menu.
1 [2]			Heating/cooling on selection: This item is accessible in read/write, if the unit is in local control mode. It is only displayed, if the unit
- [2]			is in LOFF, L-On or L-Sc operating type. Displayed if the unit controls a boiler.
	HEAt		Heating mode selection
	COOL		
[0]	COOL		Cooling mode selection
[2]	1154		Heating/cooling mode. This item indicates whether the unit is in cooling or heating. Displayed if the unit controls a boiler.
	HEAt		Heating
	COOL		Cooling
	both		Both: The unit operates in cooling (compressors) and heating (boiler). Only with HSM operation.
	Forc		The value is displayed in turn with Forc' when the unit is in CCN control and if this variable if forced through CCN.
[2]			Heat reclaim mode selected. This item is accessible in write, if the unit is in local control mode.
	rECL		Heat reclaim selection
	nO		Normal mode
[2]			Heat reclaim mode. This item indicates, if the unit operates in heat reclaim mode. Displayed if the heat reclaim mode is configured.
	rECL		Heat reclaim activated
	nO		Normal
	Forc		The value is displayed in turn with 'Forc' when the unit is in CCN control and if this variable if forced through CCN.
}	nnn	%	Total active capacity of unit. It is the percentage of compressor capacity used by the unit.
1	nnn	%	Total active capacity of circuit A. It is the percentage of compressor capacity used by on circuit A
0 [2]	nnn	%	Total active capacity of circuit B. It is the percentage of compressor capacity used by on circuit B. Dual-circuit units only.
	-	/	
1	nnn		Demand limit active. This is the authorised operating capacity of the unit. See section 5.7.  The value is displayed in turn with 'Fors' when the unit is in CCN control and if this variable if forced through CCN.
	Forc		The value is displayed in turn with 'Forc' when the unit is in CCN control and if this variable if forced through CCN.
2 [2]	nnn	%	Lag chiller demand limit active. Displayed when the master/slave control is selected.
3 [2]			Setpoint select in local mode. This point is read/write accessible. Displayed only when the unit is LOFF, L-On or L-Sc operating type
~ [ <del>-</del> ]	SP-1		SP-1 = cooling/heating setpoint 1
o [=]			SP-2 = cooling/heating setpoint 2
o [=]	SP-2		SP-3 = heating setpoint 3
o [=]			
o [ <u>-</u> ]	SP-3		
			AUtO = active setpoint depends on schedule 2 (setpoint selection schedule). See section 5.6.1 & 4.3.11.6.
	SP-3 AUtO		AUtO = active setpoint depends on schedule 2 (setpoint selection schedule). See section 5.6.1 & 4.3.11.6.  Setpoint occupied mode. Displayed if the CCN/clock board is installed.
	SP-3 AUtO		AUtO = active setpoint depends on schedule 2 (setpoint selection schedule). See section 5.6.1 & 4.3.11.6.  Setpoint occupied mode. Displayed if the CCN/clock board is installed.  Occupied: cooling setpoint 1 is active
4 [2]	SP-3 AUtO		AUtO = active setpoint depends on schedule 2 (setpoint selection schedule). See section 5.6.1 & 4.3.11.6.  Setpoint occupied mode. Displayed if the CCN/clock board is installed.  Occupied: cooling setpoint 1 is active Unoccupied: cooling setpoint 2 is active
1 [2]	SP-3 AUtO		AUtO = active setpoint depends on schedule 2 (setpoint selection schedule). See section 5.6.1 & 4.3.11.6.  Setpoint occupied mode. Displayed if the CCN/clock board is installed.  Occupied: cooling setpoint 1 is active

This item is masked when nil.

This item is displayed in certain unit configurations only.

Inform	nation menu	(3) - continue	ed
Item	Format	Units	Description
15	nnn	°C	Active setpoint. This is the current cooling/heating setpoint: it refers to cooling setpoint 1 or cooling/heating setpoint 2. See section 5.6.1.
16		°C	Control point. This is the setpoint used by the controller to adjust the temperature of the leaving or entering water (according to configuration).
	nnn		Control point = active setpoint + reset. See section 5.6
	Forc		The value is displayed in turn with 'Forc' when the unit is in CCN control and if this variable if forced through CCN.
17	nnn	°C	Controlled water temperature. Water temperature that the unit tries to maintain at the control point.

This item is masked when nil.

This item is displayed in certain unit configurations only.

Mode #	Mode name	Description
1	Delay at start-up active	The delay at start-up operates after the unit has been switched on. If the delay has not expired, the mode is
		active. The delay is configured in the User Configuration 1 menu.
2	2nd cooling/heating setpoint active	The second cooling/heating setpoint is active. See section 5.6.1
3	3rd heating setpoint active	The third heating setpoint is active. See section 5.6.1
4	Setpoint reset active	In this mode, the unit uses the reset function to adjust the leaving water temperature setpoint. See section 5.6.
5	Demand limit active	In this mode, the demand at which the unit is authorised to operate is limited. See section 5.7.
6	Ramp loading active	Ramp loading is active. In this mode, the rate of water temperature drop or rise (heating mode) in °C/min is limited to a preset value in order to prevent compressor overloading. Ramp function must be configured (see User Configuration 1 menu). Ramp values can be modified (see Setpoint menu).
7	Evaporator pump reversal in effect	The unit is fitted with two evaporator water pumps and reversal between pumps is in effect. See section 5.3.
8	Condenser pump reversal in effect	The unit is fitted with two condenser water pumps and reversal between pumps is in effect. See section 5.3.
9	Evaporator pump periodic start	The unit is stopped and the pump is started each day at 14.00 p.m. for two seconds. This function needs to be configured in the User Configuration 1 menu. See section 5.3 & 4.3.11.3.
10	Condenser pump periodic start	The unit is stopped and the pump is started each day at 14.00 p.m. for two seconds. This function needs to be configured in the User Configuration 1 menu. See section 5.3 & 4.3.11.3
11	Night condensing mode	The night mode is active. Fan runs at low speed (if permitted by operating conditions) and unit capacity can be limited. See section 5.8 & 4.3.11.3.
12,13	Low suction temperature protection	12 = circuit A & 13 = circuit B. Protection for evaporator low suction temperature circuit is active. In this mode, circuit capacity is not authorised to rise and the circuit can be unloaded.
14,15	High pressure protection	14 = circuit A & 15 = circuit B. The circuit is in high pressure protection mode because the HP protection threshold has been exceeded. Circuit has been unloaded and the circuit capacity is not authorised to rise.
16,17	Hot gas protection	16 = circuit A & 17 = circuit B. Hot gas discharge protection is active. In this mode, the circuit capacity cannot increase, and the circuit may be unloaded.
18	Low water temperature protection	The unit unloads, when it is in heating mode and the evaporator water temperature goes beyond the authorise thresholds.
19	Boiler active	The unit controls a boiler and this is operating. See section 5.13.
20	Unit in SM control	Unit is in control of a System Manager (FSM, CSM III or HSM).
21	Master/slave link active	Unit is connected to a secondary unit by a master slave link and the master/slave modes are active.

# 4.3.6 - Description of the Temperatures menu

Tempe	ratures me	nu [2]	
Item	Format	Units	Comments
0	±nn.n	°C	Evaporator entering water temperature
1	±nn.n	°C	Evaporator leaving water temperature
2 [1]	±nn.n	°C	Condenser entering water temperature
3 [1]	±nn.n	°C	Condenser leaving water temperature
4	±nn.n	°C	Outdoor temperature
5	±nn.n	°C	Saturated discharge temperature, circuit A
6	±nn.n	°C	Saturated suction temperature, circuit A
7 [1]	±nn.n	°C	Saturated discharge temperature, circuit B
8 [1]	±nn.n	°C	Saturated suction temperature, circuit B
9 [1]	±nn.n	°C	Leaving water temperature, drycooler
10 [1]	±nn.n	°C	Chilled water system temperature. Used for
			master/slave control.

<sup>1</sup> This item is displayed in certain unit configurations only

# 4.3.7 - Description of the Pressures menu

Press	ures menu	[2]	
Item	Format	Units	Comments
0	nnnn	kPa	Discharge pressure, circuit A. Relative pressure.
1	nnn	kPa	Suction pressure, circuit A. Relative pressure.
2[1]	nnnn	kPa	Discharge pressure, circuit B. Relative pressure.
3 [1]	nnn	kPa	Suction pressure, circuit B. Relative pressure.

<sup>1</sup> This item is displayed in certain unit configurations only.

# 4.3.8 - Description of the Setpoints menu

Setpo	ints menu	[2]		
Item	Format	Units	Range	Comments
0	±nn.n	°C	See table below	This item lets you display and modify Cooling setpoint 1*
1	±nn.n	°C	See table below	This item lets you display and modify Cooling setpoint 2*
2	nnn	°C	See table below	This item lets you display and modify <b>Heating setpoint 1*</b> , only displayed for heat pumps.
3 [1]	nnn	°C	See table below	This item lets you display and modify <b>Heating setpoint 2*</b> , only displayed for heat pumps.
4 [1]	nn.n	°C	See table below	This item lets you display and modify <b>Heating setpoint 3*</b> , only displayed for heat pumps.
5	nnn	%	0 to 100	<b>Demand limit 1 setpoint.</b> Limitation by volt-free contact. This item is used to define the maximum capacity that the unit is authorised to use, if the demand limit contact(s) activate limit 1. Contact control depends on the unit type and configuration. See sections 3.6.4 and 3.6.5.
6 [1]	nnn	%	0 to 100	<b>Demand limit 2 setpoint.</b> Limitation by volt-free contact. This item is used to define the maximum capacity that the unit is authorised to use, if the demand limit contact(s) activate limit 2. Contact control depends on the unit type and configuration. Displayed and used only for dual-circuit units. See section 3.6.5 for the contact control description.
7 [1]	nnn	%	0 to 100	<b>Demand limit 3 setpoint.</b> Limitation by volt-free contact. This item is used to define the maximum capacity that the unit is authorised to use, if the demand limit contact(s) activate limit 3. Displayed and used only for dual-circuit units. See section 3.6.5 for the contact control description.
8	±nn.n	°C/min	0.1 to 1.1	Cooling or heating ramp loading rate. This parameter is only accessible if the ramp function is validated in the Use Configuration 1 menu. This item refers to the rates of temperature drop in °C in the evaporator. When capacity loading is effectively limited by the ramp, mode 7 is active.
9 [1]	±nn.n	°C	See table below	Zero reset threshold, cooling mode**
10 [1]	±nn.n	°C	See table below	Full reset threshold, cooling mode**
11 [1]	±nn.n	°C	See table below	Full reset value, cooling mode**
12 [1]	±nn.n	°C	See table below	Zero reset threshold, heating mode**
13 [1]	±nn.n	°C	See table below	Full reset threshold, heating mode**
14 [1]	±nn.n	°C	-16 to 16	Full reset value, heating mode**

<sup>1</sup> This item is displayed in certain unit configurations only.

<sup>2</sup> Access to this menu is read-only.

<sup>2</sup> Access to this menu is read-only

<sup>2</sup> All points contained in this table can be modified.

Those setpoints can be used for entering or leaving water temperature control. By default the unit controls the evaporator entering fluid temperature. Leaving fluid temperature control requires a parameter modification in the Service Configuration menu.

<sup>\*\*</sup> These parameters are only accessible when reset based on OAT or delta T has been selected in the User Configuration 1 menu. See section 4.3.11.3 & 5.6.2.

Leaving water temperature control	1	
Setpoint - R-407C	°C	
Minimum cooling value		
Water	5.0	
Medium brine	0.0	
Brine	-10.0	
Maximum cooling value	20.0	
Feedback setpoint, cooling	6.0	
Minimum heating value	20.6	
Maximum heating value	51.7	
Feedback setpoint heating	48.0	
Entering water temperature control	ol	
Setpoint - R-407C	°C	
Minimum cooling value		
Water	11.1	
Medium brine	6.1	
Brine	-3.9	
Maximum cooling value	26.1	
Feedback setpoint, cooling	12.0	
Minimum heating value	14.4	
Maximum heating value	45.6	
Feedback setpoint heating	42.0	

Reset thresholds in cooling or heating mod	le	
Reset threshold	Zero	Full
Reset based on outdoor air temperature	-10 to 51 °C	-10 to 51 °C
Reset based on Delta T	0 to 11.1 °C	0 to 11.1 °C

# 4.3.9 - Description of the Inputs menu

Inputs	menu [2]		
Item	Format	Units	Comments
0	oPEn/CLoS		Remote contact 1 status.  This contact is used to start and stop the unit. This contact is only valid, if the unit is in the remote operating control (rEM) mode. See section 3.6 for the description of the connections of this contact.
1 [1]	oPEn/CLoS		Remote contact 2 status.  This contact is used to select the heating or cooling mode. for heat pumps or for boiler start-up. It is also used to change over to heat reclaim mode for cooling only units. This contact is only valid, if the unit is in the remote operating control (rEM) mode. See section 3.6 for the description of the connections of this contact.
2	oPEn/CLoS		Remote contact 3 status.  The operation of this contact depends on the unit type.  Single-circuit unit: this contact can be used either to limit unit demand or to select a setpoint, as described in User Configuration. If this contact is used for selecting a setpoint it is only active if the unit is in the remote operating control mode. If the contact is used to limit the demand of the unit, it is active in all operating types.  Open contact: unit capacity is not limited or unit control is based on setpoint 1.  Closed contact: unit capacity is limited at limit setpoint 1 or unit control is based on setpoint 2.  See section 4.3.11.3 for the configuration of contact 3 - section 5.6.1 for the description of the setpoint selection - section 5.7 for the description of the demand limit function and 3.6 for the description of the connection of contact 3 for single-circuit units.  Dual-circuit units: this contact is multiplexed with contact 4 to permit the selection of a demand limit point. This contact is active in all operating types. See section 3.6.5 for the description of this contact and section 5.7 for the description of the demand limit function.
3	oPEn/CLoS		Remote contact 4 status.  This contact is only used for dual-circuit units: this contact is multiplexed with contact 3 to permit selection of a demand limit value. This contact is active in all operating types. See section 3.6.5 for the description of this contact and section 5.7 for the description of the demand limit function.
4[1]	oPEn/CLoS		Remote contact 5 status.  This contact is only used for dual-circuit units: this contact is multiplexed with contact 6 to permit selection of a setpoint. This contact is only active in the remote operating control mode. See section 3.6.6 for the description of this contact and section 5.6.1 for the description of the setpoint selection function.
5 [1]	oPEn/CLoS		Remote contact 6 status.  This contact is only used for dual-circuit units: this contact is multiplexed with contact 5 to permit selection of a setpoint. This contact is only active in the remote operating control mode. See section 3.6.6 for the description of this contact and section 5.6.1 for the description of the setpoint selection function.
6 [1]	oPEn/CLoS		Interlock status. When this contact opens the unit stops or is prevented from starting and an alarm is created. This contact is used to control the water flow. In addition, a customer safety device can be connected in series with this contact (see section 3.6).
7 [1]	oPEn/CLoS		<b>Evaporator water pump</b> run contact status. When this contact opens while an evaporator pump has received a command to be on then a pump failure alarm is tripped.
8 [1]	oPEn/CLoS		Condenser water pump run contact status. When this contact opens while a condenser pump has received a command to be on then a pump failure alarm is tripped.
9	b1b2b3		Compressor fault contacts, circuit A $b_1$ = fault A1 $b_2$ = fault A2
10 [1]	b1b2b3		Compressor fault contacts, circuit B $b_1$ = fault B1 $b_2$ = fault B2

This item is displayed in certain unit configurations only Access to this menu is read-only.

# 4.3.10 - Description of the Outputs/Tests menu

# 4.3.10.1 - General

This menu displays the status of the controller outputs. More-over, when the machine is fully stopped (LOFF) the outputs can be activated for manual tests (the access to the tests is password controlled).

# 4.3.10.2 - Menu description

Output	s status & tes	ts menu [	2] [3]
ltem	Format	Units	Description
)	b1b2		Circuit A compressors, command status
			b <sub>1</sub> = compressor A1
			b <sub>2</sub> = compressor A2
	.=0.		
	tESt		In <b>test mode</b> , the Arrow buttons display 01 and 10 in succession, so as to force the status of the compressor outputs in turn. During
			the test phase, power to the compressor is switched on for 10 seconds only. It is then not possible to restart the compressor for a
	EAU		further 30 seconds. When the test is completed the following is displayed:
	FAIL		Fail: displayed if the test has failed because the compressor was not started or run in reverse rotation.
	Good		Good: displayed if test was successful
1 [1]	b1b2		Circuit B compressor, dual-circuit units only
	tESt		b <sub>1</sub> = compressor B1
	FAIL Good		b <sub>2</sub> = compressor B2
			In test mode as above
2	n +EC+		Number of fans in operation, circuit A, remote condenser
	tESt		
3 [1]	n		Number of fans in operation, circuit B, remote condenser
4.543	tESt		
4 [1]	n		Number of fans in operation, drycooler
5 [1]	_		Evaporator water pump #1 control status. Not displayed if the unit does not control a pump.
	On		On: pump is running
	OFF		Stop: pump is stopped
	tESt		Forc: this item is displayed only when the unit is stopped locally (LOFF) selecting this item authorises turning on the pump with no
	FAIL		delay and for an unlimited length of time. The pump will remain on until one of the user interface buttons is pressed: it is then
	Good		immediately stopped.
	Forc		During the test phase, power to the pump is switched on for 10 seconds only. When the test is completed the following is
			displayed:
			Fail: displayed if the test has failed because the pump was not started
			Good: displayed if the test was successful and the water flow switch presence contact is closed.
3 [1]	On		Evaporator water pump #2 control status. Not displayed if the unit does not control a secondary pump.
	As above		As above
7 [1]	On		Condenser fixed-speed water pump #1 control status.
	As above		As above
8 [1]	On		Condenser fixed-speed water pump #2 control status.
	As above		As above
9 [1]	nnn		Condenser variable-speed water pump #1 or condenser open-loop water pump control status.
	tESt		nnn: Pump speed in %
	FAIL		As above
	Good		
10[1]	Forc		
10 [1]	nnn		Condenser variable-speed water pump #2 or condenser open-loop water pump or three-way valve control status.
	tESt		nnn: Pump speed in % or valve position in %
	FAIL Good		As above
11	Forc		Alaym output command status
11	b1b2		Alarm output command status
	tESt		b <sub>1</sub> = alarm circuit A
			b <sub>2</sub> = alarm circuit B
10 [4]	0-		In <b>test mode</b> , the Arrow buttons display 01 and 10 in succession, so as to force each alarm output status in turn.
12 [1]	On		<b>Boiler</b> command status. Displayed if the unit controls a boiler. See section 5.13.
	OFF		
10 [4]	tESt		Veriable for aread druggered and invited Direction of the control
13 [1]	nnn	0/	Variable fan speed, drycooler or circuit A. Displayed if the unit controls a variable-speed fan in a drycooler or remote condenser.
	tESt	%	
14 [1]	nnn		Variable fan speed, circuit B. Dual-circuits only and if the unit controls a variable-speed fan.
	tESt	%	
15 [1]	b1b2		Pumpdown solenoid valve status. In test mode, the arrow keys successively display 01 and 10, in order to authorise the test for
	tESt		each valve in turn.
			b <sub>1</sub> = valve circuit A
			b <sub>2</sub> = valve circuit B
			This item is only displayed for units with remote condenser.
16 [1]	YES		Used for local interface test only. Lights or flashes all LEDs and blocks, so as to check that they are working properly.
	no		
	tESt	%	

This item is displayed in certain unit configurations only.

Testing authorised only if the unit is in Local Off and all compressors are off.

<sup>3</sup> Password needed only for testing.
"Test" Displayed in turn with the item value during tests.

#### 4.3.10.3 - Tests

This function allows the user to test the outputs individually, if the machine is completely shut down (LOFF). To carry out a manual test use the arrow keys to access the output to be tested and press the Enter key (longer than 2 seconds) to activate the modification mode. The password is automatically requested, if it has not previously been verified. The Outputs/ Test LED on the user interface begins to flash. Enter the desired test value and again press Enter to start the test. 'TESt' is displayed on the 4-digit display alternately with the value tested.

The Outputs/Test LED stops flashing. Press the Enter key or an arrow key to stop the test.

# 4.3.11 - Description of the configuration menu

#### 4.3.11.1 - General

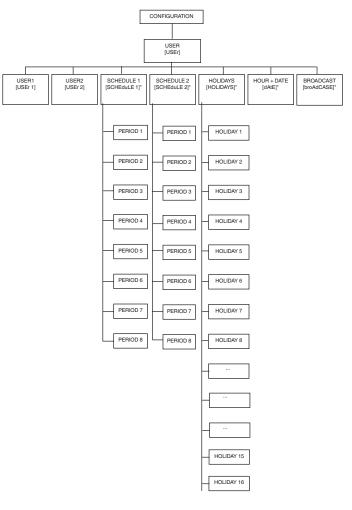
This menu can be used to display and modify all configurations: Factory, Service and User. Only the User Configuration can be modified by the end-user. The Factory, Service and master/slave configurations are not described in this document. A configuration can only be modified if the unit is fully stopped (LOFF).

The menus User 1 [USEr 1] and User 2 [USEr 2] are password-protected. The other menus are directly accessible, except if item 6 of the User 1 menu (password for all configurations) has been validated.

#### 4.3.11.2 - Password

A password must be entered in order to access the test function or to modify a configuration. It is automatically requested, if necessary: 'EntEr PASS' is displayed on the 4-digit display and the configuration menu LED flashes, indicating that the modification mode is active. Press the arrow keys until the value '11' is displayed on the 4-digit display. Press Enter to validate this. The configuration menu LED stops flashing. If the password is correct, 'Good' is displayed. If the password is incorrect, 'PASS incorrEct' is displayed. The User password has a default value of 11.

This value can be modified through the Service configuration. The password can be entered if the unit is fully stopped, otherwise 'ACCES dEniEd' (access denied) will be displayed on the 4-digit display. The controller automatically deactivates the password after 5 minutes without activity (i.e. no buttons pressed) or after powering up.



Item	Period 1 to 8					
	[PEriod X MEnu]*					
0	Return to previous menu					
1	Start of occupied period					
2	End of occupied period					
3	Selection Monday					
4	Selection Tuesday					
5	Selection Wednesday					
6	Selection Thursday					
7	Selection Friday					
8	Selection Saturday					
9	Selection Sunday					
10	Selection holidays					

Sub-menu holiday configuration*					
Item	Holidays 1 to 16				
	[HoLidAy X MEnu]*				
0	Return to previous menu				
1	Start month holidays				
3	Start day holidays				
4	Number of days, holidays				

only displayed if configuration requires.

NOTE: The items in brackets show what is displayed on the user interface.

Item	User 1 [USER1]	User 2 [USER1]	Date [dAtE]*	Schedule 1 [ScHEduLE 1 MEnu]*	Schedule 2 [ScHEduLE 2 MEnu]*	Holidays [HOLidAy Menu]*	Broadcast [BrodCASt]*
0	Return to previous menu	Return to previous menu*	Return to previous menu	Return to previous menu	Return to previous menu	Return to previous menu	Return to previous menu
1	Circuit sequence selection	Night mode - start hour*	Hour*	SUB-MENU: Period 1 [PErlod 1]	SUB-MENU: Period 1 [PErlod 1]	SUB-MENU: Holidays 1 [HOLidAy 1]	Broadcast acknowledger selection
2	Ramp selection*	Night mode - end hour*	Day of the week*	SUB-MENU: Period 2 [PErlod 2]	SUB-MENU: Period 2 [PErlod 2]	SUB-MENU: Holidays 2 [HOLidAy 2]	Broadcast activation
3	Start-up delay*	Night mode - demand limit in %	Day and month*	SUB-MENU: Period 3 [PErlod 3]	SUB-MENU: Period 3 [PErlod 3]	SUB-MENU: Holidays 3 [HOLidAy 3]	Outdoor temperature broadcast bus
4	Control contact 3 selection*	Number clock 1*	Year*	SUB-MENU: Period 4 [PErlod 4]	SUB-MENU: Period 4 [PErlod 4]	SUB-MENU: Holidays 4 [HOLidAy 4]	Outdoor temperature broadcast element
5	Setpoint reset selection, cooling mode	Number clock 2*	-	SUB-MENU: Period 5 [PErlod 5]	SUB-MENU: Period 5 [PErlod 5]	SUB-MENU: Holidays 5 [HOLidAy 5]	Start month daylight saving time
6	Setpoint reset selection, heating mode*	CCN address *	-	SUB-MENU: Period 6 [PErlod 6]	SUB-MENU: Period 6 [PErlod 6]	SUB-MENU: Holidays 6 [HOLidAy 6]	Start day daylight saving time
7	Boiler selection	CCN bus*	-	SUB-MENU: Period 7 [PErlod 7]	SUB-MENU: Period 7 [PErlod 7]	SUB-MENU: Holidays 7 [HOLidAy 7]	Start hour daylight saving time
8	Extended display selection	-	-	SUB-MENU: Period 8 [PErlod 8]	SUB-MENU: Period 8 [PErlod 8]	SUB-MENU: Holidays 8 [HOLidAy 8]	Minutes to add
9	Password for all user configurations	-	-	-	-	SUB-MENU: Holidays 9 [HOLidAy 9]	End month daylight saving time
10	Software version number	-	-	-	-	SUB-MENU: Holidays 10 [HOLidAy 10]	End day daylight saving time
11	-	-	-	-	-	SUB-MENU: Holidays 11 [HOLidAy 11]	End hour daylight saving time
12	-	-	-	-	-	SUB-MENU: Holidays 12 [HOLidAy 12]	Minutes to subtract
13	-	-	-	-	-	SUB-MENU: Holidays 13 [HOLidAy 13]	-
14	-	-	-	-	-	SUB-MENU: Holidays 14 [HOLidAy 14]	-
15	-		-	-	-	SUB-MENU: Holidays 14 [HOLidAy 14]	-
16	-	-	-	-	-	SUB-MENU: Holidays 16 [HOLidAy 16]	-
17	-	-	-	-	-	-	-

<sup>\*</sup> only displayed if configuration requires.

NOTE: The items in brackets show what is displayed on the user interface.

# 4.3.11.3 - Description of the User 1 Configuration sub-menu

User 1	l configuration	sub-me	nu [2]	
Item	Format	Units	Default	Comments
0	USEr MEnu	-	-	When selected this item authorises return to the previous menu.
1 [1]	0/1/2	-	0	Circuit sequence selection (two-circuit units).
				0 = Balanced circuit loading
				1 = Circuit A first
				2 = Circuit B first
2[1]	YES/no	-	no	Ramp loading select. For units with more than one compressor only.
				Yes = ramp enabled
				No = ramp disabled
				This configuration enables the ramp to be activated for heating or cooling (depending on configuration): the maximum rate
				(in °C/min) of temperature drop or rise for the heat exchanger water (leaving or entering, upon configuration). Ramp setting
				value can be configured in the Setpoint menu.
3	1 to 15	min	1	Delay at start-up. This value is reinitialised after power-up or when both circuits are halted by local, remote or CCN
				command. No compressor will be started up until this pause has expired. However, the evaporator pump command will be
				activated immediately. The safety lockout loop will not be checked until the pause has expired.
4 [1]	0/1	-	0	Contact 3 select (for single-circuit units)
				0 = input is used for demand limit command control
				1 = input is used for dual setpoint command control
				Determines whether contact 3 is used for remote demand limit or dual setpoint control. For single-circuit units only.
5	0/1/2	-	0	Cooling setpoint reset select. See section 5.6.2.
				0 = reset not selected
				1 = reset based on outdoor temperature
				2 = reset based on return water temperature
6[1]	0/1/2	-	0	Heating setpoint reset select (heat pumps only). See section 5.6.2
				0 = reset not selected
				1 = reset based on outdoor temperature
				2 = reset based on return water temperature
7	«YES/no»	-	no	Boiler control select
				Yes = boiler controlled by the unit
				No = boiler not controlled
8	«YES/no»	-	yes	Extended menu select
				Yes = menu description available
				No = menu description not available
				This item authorises activating or inhibiting the menu item expanded display.
9	«YES/no»	-	no	Password for all User Configurations
				Yes = password required for all User Configurations (Date, Time Schedule, Broadcast)
				No = password require for User menu only
				When this item is validated, the User Password will be required for all configurations accessible by the User.
10	nn.n	-	-	Software version number
	*****			This item shows the number of the software version used by this controller. Access is read only.

<sup>1</sup> This item shall be masked when not used.

# 4.3.11.4 - Description of the User 2 Configuration sub-menu

This menu is only accessible if the unit is equipped with an optional CCN/clock board

Item	Format	Units	Default	Comments
0	USEr 2 Menu			When selected this item authorises return to the previous menu.
1[1]	YES/no	-	no	Periodic pump quick-start of the water pump(s)
				Yes = the pump is started periodically when the unit is manually stopped.
				No = periodic pump start is disabled
				When the unit is manually stopped (e.g. during the winter season) the pump is started each day at 14.00 hours for 2
				seconds. If two pumps are available, pump #1 is started on odd days and pump #2 on even days.
2[1]	n1n2n3 n4	-	00:00	Night control mode - start time*
	00:00 to 23:59			Authorises entering the time of day at which the night control mode starts. During this period the fan runs at low speed (to
				reduce fan noise) if permitted by operating conditions, and unit capacity is limited to the maximum night values.
3 [1]	n1n2n3 n4	-	00:00	Night control mode - end time*
	00:00 to 23:59			Authorises entering the time of day at which the night control mode ends.
4 [1]	0 to 100	%	-	Night mode demand limit value.
				Authorises configuration of the maximum capacity authorised during the night mode.
5 [1]	0 or 65 to 99	-	0	Schedule 1 clock number (for unit on/off schedule, see section 4.3.11.6).
				0 = schedule in local operating mode
				65 to 99 = schedule in CCN operating mode
6 [1]	0 or 65 to 99	-	0	Schedule 2 clock number (schedule for setpoint selection, see section 4.3.11.6).
				0 = schedule in local operating mode
				65 to 99 = schedule in CCN operating mode
7 [1]	1 to 239	-	1	CCN element address.
				No two network elements can have the same element number and bus number at the same time.
8 [1]	0 to 239	-	0	CCN bus number.
				No two network elements can have the same element number and bus number at the same time.

 $n_1 n_2$ : hours (00 to 23). The first time the Enter button is continuously pressed, the first two characters in the 4-digit display flash so that hours can be adjusted.  $n_3 n_4$ : minutes (00 to 59). Continuous pressing of the Enter key again causes the last two characters to flash so that minutes can be adjusted.

<sup>2</sup> Access to menu is read/write.

# **4.3.11.5 - Description of Date and Time configuration sub-menu**

This menu is only accessible, if the unit is equipped with an optional CCN/clock board.

Item	Format	Comments
0	dAtE MEnu	When selected this item authorises return to the
		previous menu.
1	n1n2n3n4	Current time setting.
	00:00 to 23:59	n1n2: hours (00 to 23). The first time the Enter button is continuously pressed, the first two characters in the
		4-digit display flash so that hours can be adjusted. n3n4: minutes (00 to 59). Continuous pressing of the Enter key again causes the last two characters to flash and minutes can be adjusted.
2		Current day of week setting.
_	«Mon» «tUe»	Monday Tuesday
	«uEd»	Wednesday
	«tHu»	Thursday
	«Frl»	Friday
	«SAt»	Saturday
	«Sun»	Sunday
3	n1n2n3n4 01:01 to 31:12	Current day and month setting. n1n2:day (01 to 31). The first time the Enter button is continuously pressed, the first two characters in the 4-digit display flash so that day can be adjusted. n3n4:month (01 to 12). Continuous pressing of the Enter key again causes the last two characters to flash
		so that month can be adjusted.
4	nnnn	Current year setting.

#### 4.3.11.6 - Description of the Time Schedules sub-menus

The control provides two timer programs: schedule 1 and schedule 2 that can be activated if the unit is equipped with an optional CCN/clock board (if the CCN/clock board is not installed, the two schedules are permanently in occupied mode).

The first timer program (schedule #1) provides a means to automatically switch the unit from an occupied mode to an unoccupied mode: the unit is started during occupied periods.

The second timer program (schedule #2) provides a means to automatically switch the active setpoint from an occupied setpoint to an unoccupied setpoint: cooling setpoint 1 is used during occupied periods, cooling or heating setpoint 2 during unoccupied periods. Heating setpoint 3 is activated during holiday periods. For additional information on setpoint activation see section 5.6.1.

Each schedule consists of eight time periods set by the operator. These time periods can be flagged to be in effect or not in effect on each day of the week plus a holiday period (see section 4.3.11.7 on public holidays). The day begins at 00.00 hours and ends at 24.00 hours.

Program is in unoccupied mode unless a schedule time period is in effect. If two periods overlap and are both active on the same day, the occupied mode takes priority over the unoccupied period. Each of the eight periods can be displayed and changed with the aid of a sub-sub-menu. The table below shows how to access the period configuration. Method is the same for the time schedule #1 or the time schedule #2.

Item #	Format	Comments
0	Period X Menu	Indicates the period (X) you are going to configure. When selected this item authorises a return to the main menu.
1	n <sub>1</sub> n <sub>2</sub> n <sub>3</sub> n <sub>4</sub> 00:00 to 24:00	Occupied period - Start time*.  Authorises entering the time of day at which the occupied period starts.
2	n <sub>1</sub> n <sub>2</sub> n <sub>3</sub> n <sub>4</sub> 00:00 to 24:00	Occupied period - End time*.  Authorises entering the time of day at which the occupied period ends.
3	Mo- 0 or Mo- 1	1 = the period is in effect on <b>Monday</b> . 0 = period not in effect on Monday
4	tu- 0 or tu- 1	1 = the period is in effect on <b>Tuesday</b> . 0 = period not in effect on Tuesday.
5	UE-0 or UE- 1	1 = the period is in effect on <b>Wednesday</b> . 0 = period not in effect on Wednesday.
6	tH- 0 or tH- 1	1 = the period is in effect on <b>Thursday</b> . 0 = period not in effect on Thursday.
7	Fr-0 or Fr- 1	1 = the period is in effect on <b>Friday</b> . 0 = period not in effect on Friday.
8	SA- 0 or SA- 1	1 = the period is in effect on <b>Saturday</b> . 0 = period not in effect on Saturday.
9	Su- 0 or Su- 1	1 = the period is in effect on <b>Sunday</b> . 0 = period not in effect on Sunday.
10	Ho- 0 or Ho- 1	1 = the period is in effect on <b>public holidays</b> . 0 = period not in effect on public holidays.

 $n_1n_2$ : hours (00 to 24). The first time the Enter button is continuously pressed, the first two characters in the 4-digit display flash so that hours can be adjusted.

 $n_3 n_4$ : minutes (00 to 59). Continuous pressing of the Enter key again causes the last two characters to flash so that minutes can be adjusted.

### **Typical timer program:**

Time	MON	TUE	WES	THU	FRI	SAT	SUN	HOL		
0	P1									
1	P1									
2	P1									
3										
4										
5										
6										
7	P2	P2	P3	P4	P4	P5				
8	P2	P2	P3	P4	P4	P5				
9	P2	P2	P3	P4	P4	P5				
10	P2	P2	P3	P4	P4	P5				
11	P2	P2	P3	P4	P4	P5				
12	P2	P2	P3	P4	P4				14011	
13	P2	P2	P3	P4	P4				MON : TUE :	Monday Tuesday
14	P2	P2	P3	P4	P4				WED:	Wednesday
15	P2	P2	P3	P4	P4				THU:	Thursday
16	P2	P2	P3	P4	P4				FRI:	Friday
17	P2	P2	P3						SAT:	Saturday
18			P3						SUN: HOL:	Sunday Public holidays
19			P3						HOL.	T ublic flolidays
20			Р3					P6		
21										
22										
23										Occupied
24										Unoccupied

	Starts at	Ends at	Active on
P1: period 1,	0h00,	3h00,	Monday
P2: period 2,	7h00,	18h00,	Monday and Tuesday
P3: period 3,	7h00,	21h00,	Wednesday
P4: period 4,	7h00,	17h00,	Thursday and Friday
P5: period 5,	7h00,	12h00,	Saturday
P6: period 6,	20h00,	21h00,	Public holidays
P7: period 7,	Not used in t	his example	
P8: period 8,	Not used in t	his example	

#### 4.3.11.7 - Description of the Holidays sub-menus

This function is used to define 16 public holiday periods. Each period is defined with the aid of three parameters: the month, starting day and duration of the public holiday period. During these public holidays the controller will be in occupied or unoccupied mode, depending on the programmed periods validated for public holidays (see section 4.3.11.6).

Each of these public holiday periods can be displayed and changed with the aid of a sub-menu. These menus are only accessible, if the unit is equipped with an optional CCN/clock board.

ATTENTION: The broadcast function must be activated to utilise the holiday schedule, even if the unit is running in stand-alone mode (not connected to CCN). See section 4.3.11.8.

Holiday period X configuration sub-menus (X = 1 to 16)					
Item #	Format	Comments			
0	HoLidAy X Sub-menu	When selected this item authorises a return to the configuration menu.			
1	0 to 12	Start month of public holiday period 0 = period not in use 1 = January, 2 = February, etc.			
2	0 to 31	Start day of public holiday period.  0 period not in use.			
3	0 to 99 days	Duration of the public holiday period in days.			

Typical programming for public holidays:

A public holiday period lasting 1 day on 20th May, for instance, is configured as follows: start month = 5, start day = 20, duration = 1

A public holiday period lasting 2 day on 25th May, for instance, is configured as

follows: start month = 5, start day = 25, duration = 2

#### 4.3.11.8 - Description of the Broadcast sub-menu

The controller provides a broadcast configuration menu which you can use to configure the unit to be the CCN's broadcaster, responsible for transmitting the time, outdoor temperature, and holiday flags to all system elements.

This menu also authorises setting the date of the daylight saving time. There should be **only one** broadcaster in a CCN, so this table should not be configured if any other system element is acting as broadcaster. These menus are only accessible, if the unit is equipped with an optional CCN/clock board.

ATTENTION: If the unit operates in standalone mode (not CCN connected) this menu can also must be used if the holiday function is used or to correct for daylight saving time.

Item #	Format	Comments
0	broAdCASt MEnu	When selected this item authorises a return to the main menu.
1	YES/no	Determines whether or not the unit is a <b>broadcast acknowledger</b> when the unit is connected on a CCN network. There must be only <b>one broadcast acknowledger</b> in a CCN.
		Warning: if the unit operates in standalone mode (not CCN connected) this choice must be set to Yes if the holiday function is used (see section 4.3.11.6) or if you want to configure the daylight saving time function.
2	YES/no	This item authorises <b>enabling or disabling the Broadcast function</b> . When it is set to YES, the control will make a periodic broadcast on the CCN. When it is set to NO, the control is not the broadcaster and there is no need to configure the other choice in this table. There must be only <b>one broadcaster</b> in a CCN and this item should not be configured if any other system element is acting as broadcaster.
		Warning: if the unit operates in standalone (not CCN connected) this choice must be set to Yes if the holiday function is used (see section 4.3.11.6) or if you want to configure the daylight saving time function.
3	nnn 0 to 239	OAT Broadcaster bus number: it is the bus number of the system that has the outside air temperature sensor connected to it. Used for CCN network function only.
4	nnn 0 to 239	<b>OAT Broadcaster element number</b> : it is the element number of the system element that has the outside air temperature sensor connected to it. Used for CCN network function only.
5	nn 1 to 12	Daylight saving start month. In this mode you enter the month in which the broadcaster will adjust its time for the start of daylight saving time.
6	nn 1 to 31	Daylight saving start day. In this mode you enter the day on which the broadcaster will adjust its time for the start of daylight saving time.
7	n <sub>1</sub> n <sub>2</sub> n <sub>3</sub> n <sub>4</sub> 00:00 to 24:00	<b>Authorises entering the hours and minutes for saving start.</b> In this mode you enter the time of day when the broadcaster will adjust its time for the start of daylight saving time.
		$n_1n_2$ : hours (00 to 24). The first time the Enter button is continuously pressed, the first two characters in the 4-digit display flash so that hours can be adjusted.
		$n_a n_a$ : minutes (00 to 59). Continuous pressing of the Enter key again causes the last two characters to flash so that minutes can be adjusted.
8	nnnn 1 to 1440 minutes	Daylight saving start minutes to add: number of minutes by which the broadcaster will adjust its time for the start of daylight saving time.
9	nn 1 to 12	Daylight saving stop month. In this mode you enter the month in which the broadcaster will adjust its time for the end of daylight saving time.
10	nn 1 to 31	Daylight saving stop day. In this mode you enter the day on which the broadcaster will adjust its time for the end of daylight saving time.
11	n <sub>1</sub> n <sub>2</sub> n <sub>3</sub> n <sub>4</sub> 00:00 to 24:00	Authorises entering the hours and minutes for saving stop. In this mode you enter the time of day when the broadcaster will adjust its time for the end of daylight saving time. $n_1n_2$ : hours (00 to 24). The first time the Enter button is continuously pressed, the first two characters in the 4-digit display flash so that hours can be adjusted. $n_2n_3$ : minutes (00 to 59). Continuous pressing of the Enter key again causes the last two characters to flash so that minutes can be adjusted.
12	nnnn 1 to 1440 minutes	Daylight saving start minutes to subtract: number of minutes by which the broadcaster will adjust its time for the end of daylight saving time.

# 4.3.12 - Description of the Alarms menu

This menu is used to display and reset up to 5 active alarms. It also permits alarm reset. If no alarm is active this menu is not accessible. See section 6 for a complete description of the alarm codes and alarm reset.

Alarms	Alarms menu					
Item #	Format	Comments				
0[1]	X ALArM	X alarms are active.				
	rESEt ALArM	Reset of alarms is requested.				
		To reset all active alarms, continuously press the Enter				
		key. 'rESET ALArM' is then displayed. Press the select				
		key again: all alarms are reset.				
1[1]	1 to 55	Current alarm code 1*				
2[1]	1 to 55	Current alarm code 2*				
3[1]	1 to 55	Current alarm code 3*				
4[1]	1 to 55	Current alarm code 4*				
5[1]	1 to 55	Current alarm code 5*				

<sup>1</sup> This item is masked when nil

#### NOTE

- Pressing the Enter key when alarm code is displayed causes the following message to be scrolled:
  - "time of alarm" "date of alarm" "full CCN alarm message"
  - "time of alarm": hh-mm
  - "date": dd-mm
  - "full CCN alarm message": up to 64 characters

Time and date are displayed if the unit is equipped with an optional CCN/clock board.

# 4.3.13 - Description of the Alarms History menu

Alarms history	menu	
Item #	Format	Comments
1[1]	1 to 55	Alarm history code 1*
2[1]	1 to 55	Alarm history code 2*
3[1]	1 to 55	Alarm history code 3*
4[1]	1 to 55	Alarm history code 4*
5[1]	1 to 55	Alarm history code 5*
6[1]	1 to 55	Alarm history code 6*
7[1]	1 to 55	Alarm history code 7*
8[1]	1 to 55	Alarm history code 8*
9[1]	1 to 55	Alarm history code 9*
10[1]	1 to 55	Alarm history code 10*

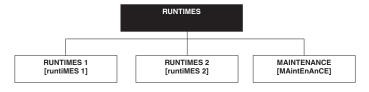
This item is masked when nil

#### NOTE

- \* Pressing the Enter key when alarm code is displayed causes the following message to be scrolled:
  - "time of alarm" "date of alarm" "full CCN alarm message"
  - "time of alarm": hh-mm
  - "date": dd-mm
  - "full CCN alarm message": up to 64 characters

Time and date are displayed if the unit is equipped with an optional CCN/clock board.

# 4.3.14 - Runtime menu description



NOTE: The items in brackets show what is displayed on the user interface.

#### 4.3.14.1 - Description of the Runtimes 1 menu

Runtim	Runtimes menu [2]						
Item #	Format	Units	Comments				
0	-	-	When selected this item authorises				
			return to the previous menu				
1	nnnn   M 10   M100	hrs/10 or 100	Unit operating hours*				
2[1]	nnnn   M 10   M100	hrs/10 or 100	Unit operating hours in cooling mode				
3[1]	nnnn   M 10   M100	hrs/10 or 100	Unit operating hours in heating mode				
4[1]	nnnn   M 10   M100	hrs/10 or 100	Compressor A1 operating hours*				
5[1]	nnnn   M 10   M100	hrs/10 or 100	Compressor A2 operating hours*				
6[1]	nnnn   M 10   M100	hrs/10 or 100	Compressor B1 operating hours*				
7[1]	nnnn   M 10   M100	hrs/10 or 100	Compressor B2 operating hours*				
8	nnnn   M 10   M100	-/10 or 100	Machine starts*				
9	nnnn   M 10   M100	-/10 or 100	Compressor A1 starts*				
10[1]	nnnn   M 10   M100	-/10 or 100	Compressor A2 starts*				
11[1]	nnnn   M 10   M100	-/10 or 100	Compressor B1 starts*				
12[1]	nnnn   M 10   M100	-/10 or 100	Compressor B2 starts*				
13[1]	nn	hrs/10 or 100	Evaporator pump #1 operating hours*				
14[1]	nn	hrs/10 or 100	Evaporator pump #2 operating hours*				
15[1]	nn	hrs/10 or 100	Condenser pump #1 operating hours*				
16[1]	nn	hrs/10 or 100	Condenser pump #2 operating hours*				
17[1]	nn	hrs/10 or 100	Open-loop condenser pump operating hours*				

This item is masked when not used

#### NOTES

\* Certain values are divided by 10 or by 100, so that number of hours or start-ups of less then 10 are displayed as 0. When the value is divided by 10 or by 100 it is displayed in turn with "M 10" or "M100".

# 4.3.14.2 - Description of Runtimes 2 menu

Item #	Format	Units	Description
0	-	-	When selected this item authorises return to the previous menu
1	nn	-	Compressor starts for compressor with most starts during the last hour
2	nn	-	24 hours average number of starts/hour, compressor
3	-	Minutes	Minimum compressor operating time during last hour
4	nn	Minutes	24 hours average minimum operating time above

# 4.3.14.3 - Maintenance menu description

To be active, the maintenance function must be preset in the Service configuration.

Item #	Format	Description
0	MAintEnAnCE MEnu	When selected this item authorises return to the previous menu.
1[1]		Accessible with the Service password.
2[1]		For future use
3[1]	ALErt	Water loop rate to low
4[1]	nnn/ALErt	Next evaporator # 1 pump maintenance operation in nnn days. 'ALErt' is displayed, when the delay before maintenance has elapsed.
5[1]	nnn/ALErt	Next evaporator # 2 pump maintenance operation in nnn days. 'ALErt' is displayed, when the delay before maintenance has elapsed.
6[1]	nnn/ALErt	Next condenser # 1 pump maintenance operation in nnn days. 'ALErt' is displayed, when the delay before maintenance has elapsed.
7[1]	nnn/ALErt	Next condenser # 2 pump maintenance operation in nnn days. 'ALErt' is displayed, when the delay before maintenance has elapsed.
8[1]	nnn/ALErt	Next open-loop water pump maintenance operation in nnn days. 'ALErt' is displayed, when the delay before maintenance has elapsed.
9[1]	nnn/ALErt	Next water filter maintenance operation in nnn days. 'ALErt' is displayed, when the delay before maintenance has elapsed.

<sup>1</sup> This item is masked when not used.

# 5 - PRO-DIALOG PLUS CONTROL OPERATION

#### 5.1 - Start/stop control

The table below summarises the unit control type and stop or go status with regard to the following parameters.

- **Operating type**: this is selected using the start/stop button on the front of the user interface.
- **Remote start/stop contacts**: these contacts are used when the unit is in remote operating type (rEM). See sections 3.6.2 and 3.6.3.
- **CHIL\_S\_S**: this network command relates to the chiller start/stop when the unit is in CCN control (CCn). Variable forced to disable: the unit is halted. Variable forced to Enable: the unit runs in accordance with schedule 1.
- Start/Stop schedule: occupied or unoccupied status of the unit as determined by the chiller start/stop program (Schedule #1). Used when the unit is equipped with an optional CCN/clock board, otherwise the chiller occupied mode is forced to occupied all the time.
- Master control type. This parameter is used when the
  unit is the master unit in a two chiller lead/lag arrangement. The master control type determines whether the
  unit is to be controlled locally, remotely or through
  CCN (this parameter is a Service configuration).
- **CCN emergency shutdown:** if this CCN command is activated, it shuts the unit down whatever the active operating type.
- **General alarm**: the unit is totally stopped due to failure.

ACTIVE	OPERA	TING TY	'PE				PARAMETER	STATUS				CONTROL TYPE	UNIT
LOFF	L-ON	L-SC	rEM	CCN	MASt	CHIL_S_S	REMOTE START/STOP CONTACT	MASTER UNIT CONTROL TYPE	START/STOP SCHEDULE MODE	CCN EMERGENCY SHUTDOWN	GENERAL ALARM		
-	-	-	-	-	-	-	-	-	-	Enable	-	-	Off
-	-	-	-	-	-	-	-		-,	-	Yes	-	Off
Active	-	-	-	-	-	-	-	-	-	-	-	Local	Off
-	-	Active	-	-	-	-	-	-	Unoccupied	-	-	Local	Off
-	-	-	Active	-	-	-	Off	-	-	-	-	Remote	Off
-	-	-	Active	-	-	-	-	-	Unoccupied	-	-	Remote	Off
-	-	-	-	Active	-	Disable	-	-	-	-	-	CCN	Off
-	-	-	-	Active	-	-	-	-	Unoccupied	-	-	CCN	Off
-	-	-	-	-	Active	-	-	Local	Unoccupied	-	-	Local	Off
-	-	-	-	-	Active	-	Off	Remote	-	-	-	Remote	Off
-	-	-	-	-	Active	-	-	Remote	Unoccupied	-	-	Remote	Off
-	-	-	-	-	Active	Disable	-	CCN	-	-	-	CCN	Off
-	-	-	-	-	Active	-	-	CCN	Unoccupied	-	-	CCN	Off
-	Active	-	-	-	-	-	-	-	-	Disable	No	Local	On
-	-	Active	-	-	-	-	-	-	Occupied	Disable	No	Local	On
-	-	-	Active	-	-	-	On	-	Occupied	Dsable	No	Remote	On
-	-	-	-	Active	-	Enable	-	-	Occupied	Disable	No	CCN	On
-	-	-	-	-	Active	-	-	Local	Occupied	Disable	No	Local	On
-	-	-	-	-	Active	-	On	Remote	Occupied	Disable	No	Remote	On
-	-	-	-	-	Active	Enable	-	CCN	Occupied	Disable	No	CCN	On

PARAMETER STA	TUS					
ON/OFF STATUS	CONTROL TYPE	HEATING/COOLING OR HEAT RECLAIM SELECTION IN LOCAL MODE	REMOTE HEATING/ COOLING OR HEAT RECLAIM CONTACTS	HC_SEL or RECL_SEL	OPERATING MODE	
Off	-	-	-	-	Cooling	Normal
On	Local	Cooling	-	-	Cooling	Normal
On	Local	Heating	-	-	Heating	Heat reclaim
On	Remote	-	Cooling mode	-	Cooling	Normal
On	Remote	-	Heating mode	-	Heating	Heat reclaim
On	CCN	-	-	Cooling	Cooling	Normal
On	CCN	-	-	Heating	Heating	Heat reclaim

#### 5.2 - Heating/cooling operation

#### 5.2.1 - General

The heating/cooling selection applies to 30RW (liquid chillers) units, controlling a boiler or equipped with a heat pump option.

# 5.2.2 - Heating/cooling or heat reclaim selection

The table below summarises the unit heating/cooling or heat reclaim operation, based on the following parameters:

- **Control type:** indicates whether the unit operates in local, remote or CCN mode. See section 5.1.
- **Unit on/off status:** indicates whether the unit is shut down (not authorised to start) or in operation (or authorised to start).
- Heating/cooling or heat reclaim selection in local mode: operating mode selected via the user interface. See Information menu.
- Remote heating/cooling or heat reclaim contacts: these contacts are only active if the unit is under remote control. See sections 3.6.
- HC\_SEL: this network command permits heating/ cooling control, if the unit is in CCN operating mode.
- RECL\_SEL: this network command permits heat reclaim mode control, if the unit is in CCN mode. The heat reclaim mode is only accessible for 30RW and cooling only units. It requires a specific configuration.

# 5.3 - Evaporator water pump control

The unit can control one or two evaporator water pumps. The evaporator water pump is turned on when this option is configured (see User configuration) and when the unit is in one of the on modes described above or in delay mode. Since the minimum value for the delay at start-up is 1 minute (configurable between 1 and 15 minutes), the pump will run for at least one minute before the first compressor starts. The pump is kept running for 20 seconds before the unit goes to stop mode. It is turned off if the unit is shut down due to an alarm unless the fault is a frost protection error. See section 5.14 for the particular evaporator pump control for the follower unit (master/slave assembly).

If two pumps are controlled and the reversing function has been selected (see User 1 configuration), the control tries to limit the pump run time delta to the configured pump change-over delay. If this delay has elapsed, the pump reversing function is activated, when the unit is running. During the reversing function both pumps run together for two seconds.

If a pump has failed and a second pump is available, the unit is stopped and started again with this pump.

The control provides a means to automatically start the pump each day at 14.00 hours for 2 seconds when the unit is off. If the unit is fitted with two pumps, the first pump is started on odd days and the second pump is started on even days. Starting the pump periodically for few seconds increases the life-time of the pump bearings and the tightness of the pump seal.

#### 5.4 - Condenser water pump control

The unit can control one or two condenser water pumps. These pumps can be fixed-speed or variable-speed pumps. Depending on the configuration the pump can start:

- When the unit is in one of the modes described above.
- When at least one compressor is operating.

It is turned off if the unit is shut down due to an alarm.

If two pumps are controlled and the reversing function has been selected (see User 1 configuration), the control tries to limit the pump run time delta to the configured pump change-over delay. If this delay has elapsed, the pump reversing function is activated, when the unit is running. During the reversing function both pumps run together for two seconds.

If a pump has failed and a second pump is available, the unit is stopped and started again with this pump.

The control provides a means to automatically start the pump each day at 14.00 hours for 2 seconds when the unit is off. If the unit is fitted with two pumps, the first pump is started on odd days and the second pump is started on even days. Starting the pump periodically for few seconds increases the life-time of the pump bearings and the tightness of the pump seal.

#### 5.5 - Control interlock contact

This contact checks the status of a loop (water flow switch and customer safety loop, see section 3.6). It prevents the unit from starting if it is open when the delay at start-up has expired. This open contact leads to an alarm shut-down, if the unit is running.

# 5.6 - Control point

The control point represents the water temperature that the unit must produce. The evaporator or condenser return water temperature is controlled by default, but the evaporator or condenser leaving water temperature can also be controlled (requires a Service configuration modification).

Control point = active setpoint + reset

# 5.6.1 - Active setpoint

Two setpoints can be selected as active in cooling mode and three in heating mode. Usually, the second cooling setpoint is used for unoccupied periods or for ice storage (brine unit). The second setpoint in heating mode is used for unoccupied periods, and the third heating setpoint is used for holiday periods or public holidays. Depending on the current opera-tions, the active setpoint can be selected by choosing the item in the Information menu, with the user's volt-free contacts, with network commands or with the setpoint timer program (schedule 2).

The following table summarises the possible selections depending on the control types (local, remote or CCN) and the following parameters:

- **Setpoint select in local control**: item #13 of the Information menu permits selection of the active setpoint, if the unit is in local operating type.
- Heating/cooling operating mode
- Control contacts: status of control contacts 5 and 6 (dual-circuit units only). These contacts are only active if the unit is in remote control operating type. See section 3.6.4.
- **Control contact 3:** status of control contact 3 (single-circuit units only). See section 3.6.2.
- Contol contact 3 selection: this selection, only used for single-circuit units, indicates if contact 3 is used for dual setpoint control or for demand limit control (see User Configuration menu).
- **Schedule 2 status:** schedule for setpoint selection. See section 4.3.11.6.

Local operating mode						
Parameter status						
Heating/cooling operating mode	Local setpoint selection	Schedule 2 status	ACTIVE SETPOINT			
Cooling	sp 1	-	Cooling setpoint 1			
Cooling	sp 2	-	Cooling setpoint 2			
Cooling	Auto	Occupied	Cooling setpoint 1			
Cooling	Auto	Unoccupied	Cooling setpoint 2			
Heating	sp 1	-	Heating setpoint 1			
Heating	sp 2	-	Heating setpoint 2			
Heating	sp 3	-	Heating setpoint 3			
Heating	Auto	Occupied	Heating setpoint 1			
Heating	Auto	Unoccupied	Heating setpoint 2			
Heating	Auto	Holiday	Heating setpoint 3			

Parameter status				
Heating/cooling operating mode	Control contact 3 selection	Control contact 3	Schedule 2 status	Active setpoint
Cooling	Setpoint	Setpoint 1	-	Cooling setpoint 1
Cooling	Setpoint	Setpoint 2	-	Cooling setpoint 2
Cooling	Demand limit	-	Occupied	Cooling setpoint 1
Cooling	Demand limit	-	Unoccupied	Cooling setpoint 2
Heating	Setpoint	Setpoint 1	-	Heating setpoint 1
Heating	Setpoint	Setpoint 2	-	Heating setpoint 2
Heating	Demand limit	-	Occupied	Heating setpoint 1
Heating	Demand limit	-	Unoccupied	Heating setpoint 2
Heating	Demand limit	-	Holiday	Heating setpoint 3

Remote operating mode - dual-circuit units						
Parameter status	3					
Heating/cooling operating mode	Control contacts	Schedule 2 status	Active setpoint			
Cooling	sp 1	-	Cooling setpoint 1			
Cooling	sp 2	-	Cooling setpoint 2			
Cooling	sp 3	-	Cooling setpoint 2			
Cooling	Auto	Occupied	Cooling setpoint 1			
Cooling	Auto	Unoccupied	Cooling setpoint 2			
Heating	sp 1	-	Heating setpoint 1			
Heating	sp 2	-	Heating setpoint 2			
Heating	sp 3	-	Heating setpoint 3			
Heating	Auto	Occupied	Heating setpoint 1			
Heating	Auto	Unoccupied	Heating setpoint 2			
Heating	Auto	Holiday	Heating setpoint 3			

Active setpoint
Cooling setpoint 1
Cooling setpoint 2
Heating setpoint 1
Heating setpoint 2
Heating setpoint 3

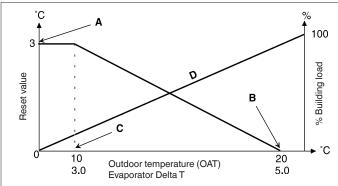
#### 5.6.2 - Reset

Reset means that the active setpoint is modified so that less machine capacity is required (in cooling mode, the setpoint is increased, in heating mode it is decreased). This modification is in general a reaction to a drop in the load. For the Pro-Dialog control system, the source of the reset can be configured in the User 1 configuration: it can be provided either by the outdoor temperature (that gives a measure of the load trends for the building) or by the return water temperature (delta T that gives an average building load). In response to a drop in the outdoor temperature or to a drop in delta T, the cooling setpoint is normally reset upwards in order to optimise unit performance:

In both cases the reset parameters, i.e. slope, source and maximum value, are configurable in the Setpoints menu (see section 4.3.8). Reset is a linear function based on three parameters.

- A reference at which reset is zero (outdoor temperature or delta T no reset value).
- A reference at which reset is maximum (outdoor temperature or delta T full reset value).
- The maximum reset value.

#### Reset example in cooling mode



#### Legend

- A Maximum reset value
- B OAT or delta T for no reset
- C OAT or delta T for full reset
- D Building load

#### 5.7 - Demand limit

Generally, demand limit is used by an energy management system to restrict the unit electricity consumption. The Pro-Dialog control system enables the capacity of the unit to be limited by means of user-controlled volt-free contacts. Single-circuit units only have one contact (control contact 3), available in the User Configuration function for demand limiting or setpoint selection. Dual-circuit units have two volt-free contacts that permit several limit levels. The capacity of the unit cannot exceed the demand limit setpoint activated by the position of the contacts (see section 3.6.4 and 3.6.5 for the contact description). The demand limit setpoints are adjustable via the setpoint menu.

The demand limit is active in all operating types: Local, Remote or CCN. However in CCN operating type, demand limit can be controlled directly with the aid of CCN commands.

A limitation value of 100% means that the unit may call upon the full array of its capacity stages.

# 5.8 - Night mode

The night period is defined (see User configuration) by a start time and an end time that are the same for each day of the week. During the night period, the fan runs at low speed, if permitted by the current operating conditions. In addition, the user can reduce the unit capacity.

### 5.9 - Capacity control

This function adjusts the number of active compressors to keep the heat exchanger water temperature at its setpoint. The precision with which this is achieved depends on the capacity of the water loop, the flow rate, the load, and the number of stages available on the unit. The control system continuously takes account of the temperature error with respect to the setpoint, as well as the rate of change in this error and the difference between entering and leaving water temperatures, in order to determine the optimum moment at which to add or withdraw a capacity stage. If the same compressor undergoes too many starts (per hour) or runs below one minute each time it is started this automatically brings about reduction of compressor starts, which makes leaving water temperature control less precise.

In addition, the high pressure or low pressure unloading functions can also affect the temperature control accuracy. Compressors are started and stopped in a sequence designed to equalise the number of start-ups (value weighted by their operating time).

### 5.10 - Head pressure control

# 5.10.1 - 30RW units in cooling mode

The control can regulate the following configurations:

- Drycooler and variable-speed condenser pump.
   The fixed fan stages and the pump speed are controlled in order to permit start-ups at low outside temperatures and permanent optimisation of the unit performances (no parameter setting required).
- Variable-speed condenser pump (no drycooler control).
   The pump speed is controlled in order to maintain a fixed condensing setpoint (value can be adjusted).
- Drycooler and three-way valves.
   The fixed fan stages and the three-way valve position are controlled in order to permit start-ups at low outside temperatures and permanent optimisation of the unit performances (no parameter setting required).
- Three-way valve only (no drycooler control).
   The three-way valve position is controlled in order to maintain a fixed condensing setpoint (value can be adjusted)
- Drycooler only (fan stages or Varifan).
   Only the drycooler fan stages are controlled, based on a fixed entering condenser water setpoint.
- Open-loop pump.

  The pump speed is controlled, based on a fixed condensing setpoint.

#### 5.10.2 - 30RWA units

The control offers two control modes (fan stages with or without Varifan)

- Automatic mode. The fan stages are controlled in order to permit start-ups at low outside temperatures and permanent optimisation of the unit performances (no parameter setting required).
- Manual mode. The fan stages are controlled based on a fixed condensing point.

#### 5.11 - Control of a boiler

# NOTE: The control of a boiler is not authorised for slave units.

The unit can control the start-up of a boiler, if it is in heating mode. When the boiler is operating, the unit water pump is stopped.

A heat pump unit and a boiler cannot operate together. In this case the boiler output is activated in the following conditions:

• The unit is in heating mode, but a fault prevents the use of the heat pump capacity.

# 5.12 - Master/slave assembly

Two Pro-Dialog Plus units can be linked to produce a master/ slave assembly. The two machines are interconnected over the CCN bus. All parameters required for the master/slave function must be configured through the Service configuration menu. Master/slave operation requires the connection of a temperature probe at the common manifold on each machine, if the heat exchanger leaving water temperature is controlled.

The master/slave assembly can operate with constant or variable flow. In the case of variable flow each machine must control its own water pump and automatically shut down the pump, if the cooling capacity is zero. For constant flow operation the pumps for each unit are continuously operating, if the system is operating. The master unit can control a common pump that will be activated, when the system is started. In this case the slave unit pump is not used.

All control commands to the master/slave assembly (start/stop, setpoint, heating/cooling operation, load shedding, etc.) are handled by the unit which is configured as the master, and must therefore only be applied to the master unit. They will be transmitted automatically to the slave unit. The master unit can be controlled locally, remotely or by CCN commands. Therefore to start up the assembly, simply validate the Master operating type (MASt) on the master unit. If the Master has been configured for remote control then use the remote volt-free contacts for unit start/stop. The slave unit must stay in CCN operating type continuously. To stop the master/slave assembly, select Local Off (LOFF) on the master unit or use the remote volt-free contacts if the unit has been configured for remote control.

One of the functions of the master unit (depending on its configuration) may be the designation, whether the master or slave is to be the lead machine or the follower. The roles of lead machine and follower will be reversed when the difference in running hours between the two units exceeds a configurable value, ensuring that the running times of the two units are automatically equalised. The changeover between lead machine and follower may take place when the assembly is started up, or even whilst running. The running time balancing function is not active if it has not been configured: in this case the lead machine is always the master unit.

The lead machine will always be started first. When the lead machine is at its full available capacity, start-up delay (configurable) is initialised on the follower. When this delay has expired, and if the error on the control point is greater than 1.7°C, the follower unit is authorised to start and the pump is activated. The follower will automatically use the master unit active setpoint. The lead machine will be held at its full available capacity for as long as the active capacity on the follower is not zero. When the follower unit receives a com-mand to stop, its evaporator water pump is turned off with 20 seconds delay.

In the event of a communication fault between the two units, each shall return to an autonomous operating mode until the fault is cleared. If the master unit is halted due to an alarm, the slave unit is authorised to start without prior conditions.

# 5.13 - Controlling Pro-Dialog Plus units with a System Manager

Up to eight Pro-Dialog Plus units (or System Manager compatible units) can be controlled by one control module of the FSM, CSM III or HSM type which can handle multitasking of control functions such as starting units in sequence.

#### 6 - DIAGNOSTICS - TROUBLESHOOTING

#### 6.1 - General

The Pro-Dialog Plus control system has many fault tracing aid functions. The local interface and its various menus give access to all unit operating conditions. The test function makes it possible to run a quick test of all devices on the unit. If an operating fault is detected, an alarm is activated and an alarm code is stored in the Alarm menu.

# 6.2 - Displaying alarms

The alarm LEDs on the summary interface (see section 4.1) give a quick display of the status of each circuit and the unit as a whole.

- A flashing LED shows that the circuit is operating but there is an alarm.
- A steady LED shows that the circuit has been shut down due to a fault.

The Alarm menu on the main interface displays up to 5 fault codes that are active on the unit.

# 6.3 - Resetting alarms

When the cause of the alarm has been corrected the alarm can be reset, depending on the type, either automatically on return to normal, or manually when action has been taken on the unit. Alarms can be reset even if the unit is running.

This means that an alarm can be reset without stopping the machine. In the event of a power supply interrupt, the unit restarts automatically without the need for an external command. However, any faults active when the supply is interrupted are saved and may in certain cases prevent a circuit or a unit from restarting.

A manual reset must be run from the main interface using the following procedure:

Reset of active alarms				
Operation	Item number 2-digit display	Item value 4-digit display	Press button	Menu LED
Hold down the MENU button until the LED for alarms lights. The 4-digit	0	2 ALArM	MENU	°
display shows the number of active alarms (2 in this example).			MENU	
Press the Enter button until "rESEt ALARrM" is shown in the 4-digit display.	0	rESEt ALArM	$\bigcirc$	
Press the Enter button again to validate the reset. "Good" is displayed for 2 seconds then, "2 ALArM" and then. "no ALArM".	0	"Good" then "2 AL" then, "no ALArM"	Ø	

# 6.4 - Alarm codes

The following list gives a complete description of each alarm code and its possible cause.

Alarm code	Alarm name	Alarm description	Action taken by the control	Reset type	Probable cause
1	Compressor A1 failure	Motor safety input has opened due to compressor overtemperature protection.		Manual	Compressor overheat
2	Compressor A2 failure	As above	As above	As above	As above
5	Compressor B1 failure	As above	As above	As above	As above
3	Compressor B2 failure	As above	As above	As above	As above
9	Evaporator leaving water thermistor failure	Thermistor outside range	Unit shut down	Automatic, if temp. measured by sensor returns to permitted range of values	Faulty thermistor, wiring error or disconnection
10	Evaporator entering water thermistor failure	As above	As above	As above	As above
11	CHWS thermistor failure (master/slave)	As above	As above	As above	As above
12	Condenser leaving water thermistor failure	As above	Unit shut down for heat pumps, otherwise no action	As above	As above
13	Condenser entering water thermistor failure	As above	As above	As above	As above
14	OAT sensor failure	As above	Unit shut down	As above	As above
15	Drycooler leaving water thermistor failure	Thermistor outside range	Unit shut down if it is in cooling mode	As above	As above
16	Discharge pressure transducer failure, Circuit A	Voltage delivered by the sensor is incorrect	Circuit A shut down	Automatic if the voltage delivered by the sensor returns to normal	Defective transducer, wiring fault
17	Discharge pressure transducer failure, Circuit B	Value read by the sensor is outside range	Circuit B shut down	As above	As above
18	Suction pressure transducer failure, Circuit A	Voltage delivered by the sensor is incorrect	Circuit A shut down	As above	As above
19	Suction pressure transducer failure, Circuit B	Value read by the sensor is outside range	Circuit B shut down	As above	As above
21	CCN/clock board failure	The clock board is no longer detected	Unit shut down	Automatic if board is detected again	Defective CCN/clock board
22	Loss of communication with slave board	Communication has been lost with the slave board (circuit B control)	Circuit B shut down	Automatic if communication is re-established	Bus wiring fault, wrong software in slave board or defective slave board
23	Loss of communication with PD_AUX1 board	Communication has been lost with the drycooler or remote condenser control	Unit shut down	As above	As above
24	Loss of communication with variable-speed drive 1	Communication has been lost with the condenser pump 1 control	Changeover to second condenser pump, if available, otherwise unit shut down	As above	As above
25	Loss of communication with variable-speed drive 2	Communication has been lost with the condenser pump 2 control	Changeover to first condenser pump, if available, otherwise unit shut down	As above	As above
30	Low refrigerant pressure failure, circuit A	Circuit running and the suction pressure below threshold	Circuit shut down	Automatic when pressure returns to normal and if the same fault has not occurred the same day (machine equipped with CCN/clock board, If not, manual)	Shortage of refrigerant, filter blocked or faulty pressure sensor
31	Low refrigerant pressure failure, circuit B	As above	As above	As above	As above
32	High pressure failure, circuit A	Circuit running and the discharge pressure exceeds the high pressure trip point	Circuit shut down	Automatic when pressure returns to normal and if the same fault has not occurred the same day (machine equipped with CCN/clock board, If not, manual). The high pressure switch may have to be reset.	Fan circuit fault, high condenser entering air temperature
33	High pressure failure, circuit B	As above	As above	As above	As above
34	High pressure switch not reset or compressor	The high pressure switch has not been reset following a high pressure trip or one circuit compressor runs in reverse rotation	As above	Manual. The high pressure switch may have to be reset.	The high pressure switch has not been reset since the high pressure alarm was reset, incorrect compressor wiring
35	High pressure switch not reset or compressor reverse rotation, circuit B		As above	As above	As above
36	Water heat exchanger frost protection	The heat exchanger entering or leaving water sensor is below the frost trip point	Unit shut down	Automatic if the same alarm has not tripped the same day (machine equipped with CCN/clock board, If not, manual)	Low water flow or defective thermistor
37	suction temperature unloading, circuit A	More than 6 successive circuit capacity unloads because of low suction temperature override.	Circuit shut down	Manual	Faulty pressure sensor, clogged filter or low refrigerant charge
38	Repeated low evaporator suction temperature unloading, circuit B	As above	As above	As above	As above

#### Alarm code descriptions (continued)

Alarm	Alarm name	Alarm description	Action taken by the control	Reset type	Probable cause
39	Repeated high pressure unloading, circuit A	More than 6 successive circuit capacity unloads because of high pressure override.	None	Automatic	Faulty transducer, high condenser entering air temperature, high entering water temperature, condenser fouled fan flow rate too low.
40	Repeated high pressure unloading, circuit B	As above	As above	As above	As above
41	Repeated high discharge temperature unloading, circuit A	More than 8 successive circuit capacity unloads because of high discharge temperature	As above	As above	Pressure sensor faulty or heat exchanger fouled
42	Repeated high discharge temperature unloading, circuit B	As above	As above	As above	As above
43	Safety interlock open	Safety interlock not closed before end of the start-up delay or opens during operation	Unit prevented to start or shut down	Manual	Evaporator pump control or water flow switch failure
44	Pump #1 fault	Evap. water pump run contact opens while the pump has received a command to be on	Changeover to second pump, if available, otherwise unit shut down	Manual	Pump overheat, incorrect pump connection
45	Pump #2 fault	As above	Changeover to first pump, if available, otherwise unit shut down	Manual	As above
46 46-1 46-2 46-3 46-4 46-5 46-8 46-9 46-10 46-74	Fault, condenser pump 1 Voltage too high Overcurrent Motor overload Motor overheated Transformer overheated USS communication Voltage too low Incorrect initialisation Motor overheated, calculation I2 I	Fixed-speed pump: pump operation contact open Variable-speed pump: variable- speed drive fault	Changeover to second pump, if available, otherwise unit shut down	Manual	Pump or variable-speed drive fault
46-105	Internal overheating, Combimaster		A 1	•	
50	Fault, condenser pump 2  CCN emergency stop	As above  CCN command received to shutdown the unit	As above Unit shut down	As above Manual	As above Network command
51	Loss of communication with System Manager	The unit is controlled by a System Manager and communication with this module is lost for more than 2 minutes		Automatic when communication is re-established	Defective CCN bus wiring or system module failure
52	Communication failure with the master or the slave unit	The master/slave link is broken due to a loss of communication between the two units for more than 2 minutes	As above	As above	As above
53	Initial factory configuration required	All factory parameters are zero	Unit prevented to start	Automatic	No factory configuration
54	Illegal configuration	Wrong configuration	As above	Automatic	Factory configuration error
55	Master/slave configuration error	Wrong master/slave configuration	Master/slave control disabled	Automatic	Master or slave configuration error
56-2 56-3	Maintenance alerts Water loop flow rate too low Maintenance delay, evaporator pump 1, elapsed	A maintenance alert is active	None	Manual	
56-4 56-5	Maintenance delay, evaporator pump 2, elapsed Maintenance delay, condenser				
56-6	pump 1, elapsed Maintenance delay, condenser				
56-7	pump 2, elapsed Maintenance delay, open-loop				
56-8	water pump 2, elapsed Maintenance delay, water filter, elapsed				

